Structured LED Lighting





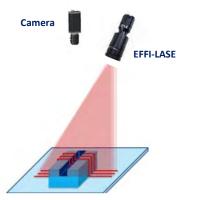
Very intense and uniform illuminated area Full range of colors: from UV to IR, white Long lifetime and few maintenances Compatible with most objectives (C-Mount) High depth of field for line version No speckle

		Compact version: CPT
Electronics	Connectors	M8, 8 Contacts (no LED driver=no protection)
	Power supply	Direct current
	Illumination mode	Strobe mode only or low constant current (no cooling system)
	Power consumption	Depending on current and LED version
Optics	Wavelength	Various wavelengths (from UV to IR, White)
	Projected pattern	Various designs for alignment, 3D profiling and stereovision / Switchable
Mechanics	Weight	200g
	Width x length	42mm x 71mm (without the objective)
	Objective adjustment	C-mount adaptor on the projector
	Fastener	8 x M5 6H
	Material	Device body: Aluminum alloy
Environment	Working temperature	0°C to 40°C
	IP code	IP54



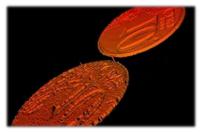
EFFI-LASE

Camera

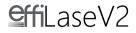


Stereovision and 3D profiling

Alignment applications



EFFI-LASE (up) vs. Laser (down) No speckle = more accurate



Part Number

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	Reference: Compact: EFFI-LASE- CPT -XXX-YYY-ZZZ										
	XXX: LED Version										
LX1*	X1*(*recommended for Line pattern) MX1				MX2			Ν	/IX3		
	EL-SM-002612 DK: 4764-V2.0					HIGH HIGH EL-SMI-0C28'9 EL-SMI DK:478-V2.0 Image: Comparison of the second secon			EL-SM-002 DK-4770A 719470 221	22 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	
	YYY: W	avelengt	h (nm) / (Color	(othe	er wav	elengths a	vailable on demo	and)		
• U\	✓ 385 or 395 or 405 ●	Blue 465	• Green 5	525	• Rec	625	• IR 850	O White 000	(T°= 5500 K	± 500 K)	
	ZZZ: Type of Mask (custom masks are possible)										
	3D Profilometry	(line leng	th: 13mm)			Stereovision and Alignment					
L01 L02						G01Round Ø50 μmSurface (mm²) 10x10 separated by 50 μmG02Round Ø50 μm					
LUZ	1 line: 20	μπ				Surface (mm ²) 13x13 <i>separated by</i> 50 µm					
L03	1 line: 10	μm				G03 Grid 40*40, lines 50 μm Surface (mm²) 10x10 separated by 50 μm					
L04	3 lines: 50 µm <i>separ</i>	ated by 5	00 µm			G04 Grid 50*50, lines 50 μm Surface (mm ²) 13x13 <i>separated by</i> 50 μm					
L05	L05 3 lines: 50 μm <i>separated by</i> 200 μm				G05Square 50*50 μm²Surface (mm²) 10x10 separated by 100 μm						
L06 5 lines: 50 μm <i>separated by</i> 750 μm				C02Cloud of dots density 50%Surface (mm²) 12,8x9,6							
L07 100 lines: 45 μm <i>separated by</i> 67,5 μm					C03Cloud of dots density 17%Surface (mm²) 12,8x9,6						
L08 22 lines: 50 μm					A01 Cross 50 μm Line length: 13mm						
L09	1 line: 5 μ	Im				A02	C	Concentric circles			
L41	1 line 75 µm + 40 li	nes 45 µn	ı			<mark>A03</mark> Line	S ength: 10m	iquare 50*50 μm² m			

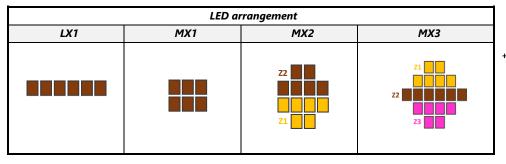




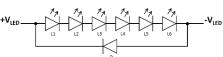
Contact arrangement

The EFFI-LASE-CPT is supplied with a direct current through the M8-8 PINS (male).

	CONVENTION CABLE M8												
Pin number	Cable color	Contact arrangement	With MX1 or LX1	With MX2	With MX3								
1	White		-V _{LED}	-V _{LED} n°1 (Z2)	-V _{LED} n°1 (Z2)								
2	Brown			-			-	-	-	+V _{LED}	+V _{LED} n°1 (Z2)	+V _{LED} n°1 (Z2)	
3	Green			N.C	-V _{LED} n°2 (Z1)	-V _{LED} n°2 (Z1)							
4	Yellow				$\begin{pmatrix} 6 \bullet & \uparrow & \bullet 4 \\ \hline 7 \bullet & \bullet 8 & \bullet 3 \end{pmatrix}$	$\begin{pmatrix} 6 \bullet & \uparrow & \bullet 4 \\ \hline 7 \bullet & \bullet 8 & \bullet 3 \end{pmatrix}$	$\begin{pmatrix} 6 \bullet \\ \hline 7 \bullet \\ \hline 7 \bullet \\ \hline 8 \bullet 3 \end{pmatrix}$	$\begin{pmatrix} 6 \bullet & \uparrow \bullet 4 \\ \hline 7 \bullet & \bullet 8 & \bullet 3 \end{pmatrix}$	$\begin{pmatrix} 6 \bullet & \uparrow & \bullet & 4 \\ \hline 7 \bullet & \bullet & 5 \\ \hline 7 \bullet & \bullet & 5 \\ \hline 8 & \bullet & 3 \\ \hline \end{array}$	$\begin{pmatrix} 6 \bullet & \uparrow & \bullet 4 \\ \hline 7 \bullet & \bullet 8 & \bullet 3 \end{pmatrix}$	N.C	+V _{LED} n°2 (Z1)	+V _{LED} n°2 (Z1)
5	Grey				N.C	N.C	-V _{LED} n°3 (Z3)						
6	Pink	M8 8 PINS (male)	N.C	N.C	+V _{LED} n°3 (Z3)								
7	Blue		-TH Thermistor	-TH Thermistor	-TH Thermistor								
8	Red		+TH Thermistor	+TH Thermistor	+TH Thermistor								



Electrical diagram for each channel



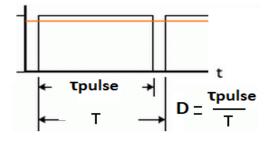
Protective diode **D** TVS 400mW 24V: PTVS24VS1UR

Thermistor NTC 10kΩ *TH1*: VISHAY NTCS0805E3103JMT

Strobe mode

EFFILUX proposes a LED controller (EFFI-IPSC4) which allows you to obtain by software interface the ON time and OFF time that you desire. You can see below 5 possible configurations depending on the current that you provide to the EFFI-LASE-CPT. Contact EFFILUX for more information.

Configuration	Current	Max pulse duration (μs) / τ _{pulse}	D
1	1.2A	50000	0.5
2	1.5A	10000	0.1
3	2A	1000	0.01
4	2.5A	100	0.001
5	3.5A	40	0.0004



Optical considerations



Any C-mount objective can be mounted on the EFFI-LASE-CPT. The objective is not provided with the EFFI-LASE-CPT.

To guarantee the quality of the projector, the pattern is directly mounted in the projector body. However, the pattern can be observed through the aperture of the projector. Avoid any sharp contact with the mask: this one is sensitive and can easily be damaged.

Objective selection

EFFILUX recommends using one of the following objectives with the EFFI-LASE-V2 (2/3"1.5MPand1"1.5MP):

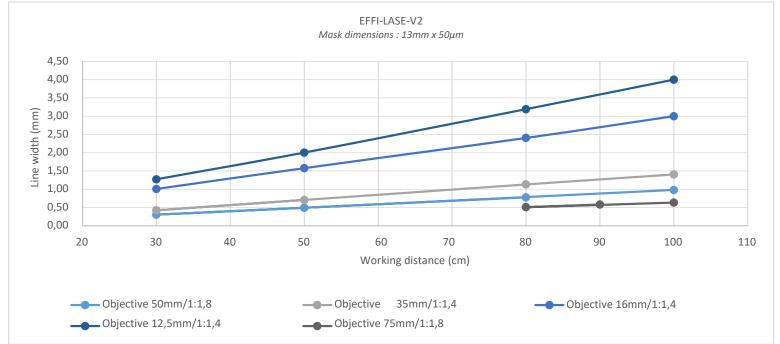
	OBJ-2-3-F9 HF9HA-1B	OBJ-2-3-F12.5 HF12.5HA-1B	OBJ-2-3-F16 HF16HA-1B	OBJ-2-3-F25 HF25HA-1B	OBJ-2-3-F35 HF35HA-1B	OBJ-2-3-F50 HF50HA-1B	OBJ-2-3-F75 HF75HA-1B
Focal length (mm)	9	12.5	16	25	35	50	75
Iris Range		F1.4	– F16	•	F1.6 – F22	F2.3 – F22	F2.8 – F22
Angle of View (HxV)	52°06′ x 40°16′	38°47′ x 29°35′	30°45′ x 23° 18′	19° 58′ x 15° 02′	14° 20' x 10° 46'	10° 03′ x 07° 33′	6° 43′ x 5° 02′
Filter thread	M27 x 0.5 mm			M25.5 x 0.5 mm		·	M30.5 x 0.5 mm
LxØ	35 x 29.5 mm	29.5 x 29.5 mm	29.5 x 29.5 mm	29.5 x 29.5 mm	29.5 x 29.5 mm	29.5 x 29.5 mm	48 x 29.5 mm
Mechanical characteristics							

	OBJ-1-F12.5 CF12.5HA-1	OBJ-1-F16 CF16HA-1	OBJ-1-F25 CF25HA-1	OBJ-1-F35 CF35HA-1	OBJ-1-F50 CF50HA-1	OBJ-1-F75 CF75HA-1
Focal length (mm)	12.5	16	25	35	50	75
Iris Range		F1.4	– F22	•	F1.8 -	- F22
Angle of View (HxV)	45° 13' x 42° 01'	43° 36' x 33° 24'	28° 43' x 21° 44'	20° 43' x 15° 37'	14° 35′ 10° 58′	9° 45′ x 7° 19′
Filter thread			M49 x 0).75 mm		
LxØ	68.5 x 51 mm	70.5 x 51 mm	75.5 x 51 mm	48.5 x 51 mm	55.5 x 51 mm	76 x 51 mm
Mechanical characteristics						

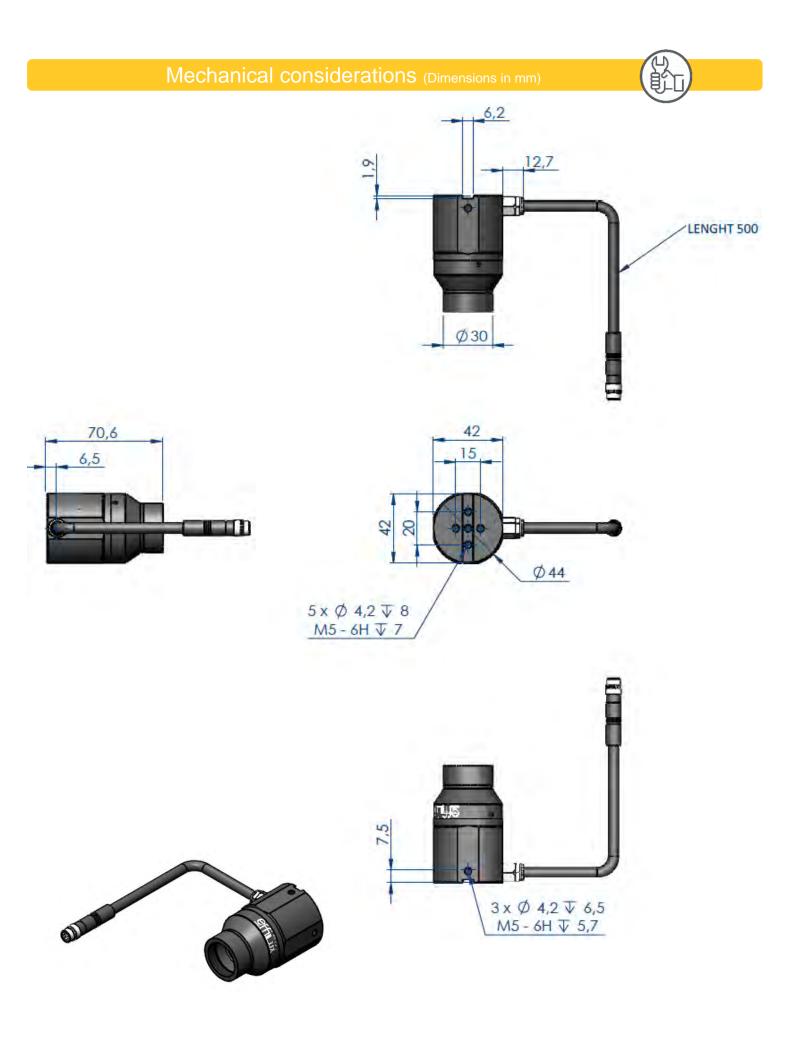
Depending on the working distance (WD) and the C-mount objective selected, different pattern sizes are obtained:

Objective	Line width (mm) Mask dimensions: 13mm x 50μm (L01)							
	WD = 30cm	WD = 50cm	WD = 80cm	WD = 100cm				
f = 12.5 mm	1.27	2	3.19	4				
f = 16 mm	1.01	1.58	2.40	3				
f = 35 mm	0.42	0.71	1.13	1.40				
f = 50 mm	0.30	0.49	0.78	0.98				
f = 75 mm	n.a	n.a	0.51	0.63				

The relation between the line width and the working distance is linear. For a 50µm mask width, the following graphs are obtained:



Objective	Pattern dimensions HxW (cm) Dimensions of a 12.8x9.6mm cloud of dots pattern (C02)							
	WD = 30cm	WD = 50cm	WD = 80cm	WD = 100cm				
f = 12.5 mm	32 x 23	51 x 37	82 x 59	102 x 73				
f = 16 mm	25 x 19	41 x 31	66 x 49	82 x 61				
f = 35 mm	11 x 8	18 x 14	29 x 22	36 x 27				
f = 50 mm	n.a	12 x 9	20 x 15	25 X 19				
f = 75 mm	n.a	n.a	13 x 10	16 x 12				



Configurations

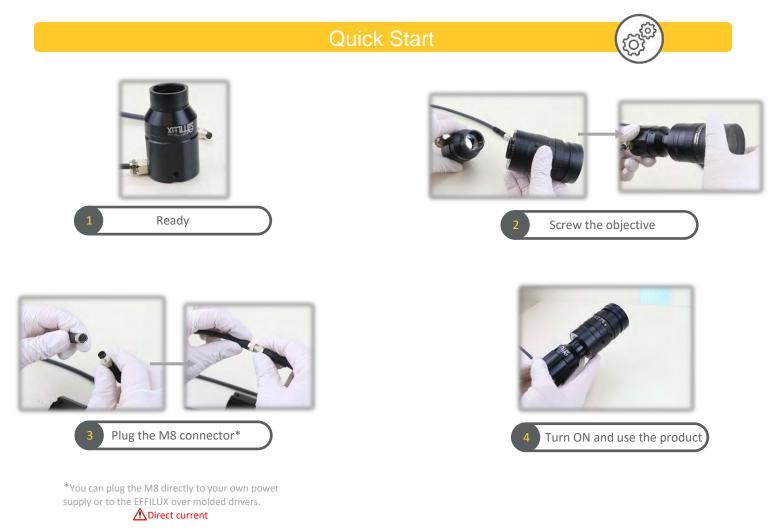
Three examples of recommended configurations:



The selection between configuration 1 and configuration 2 depends on the object to observe: either the specular reflection needs to be captured (configuration 1) or reflections different from the specular reflections (configuration 2) are considered.

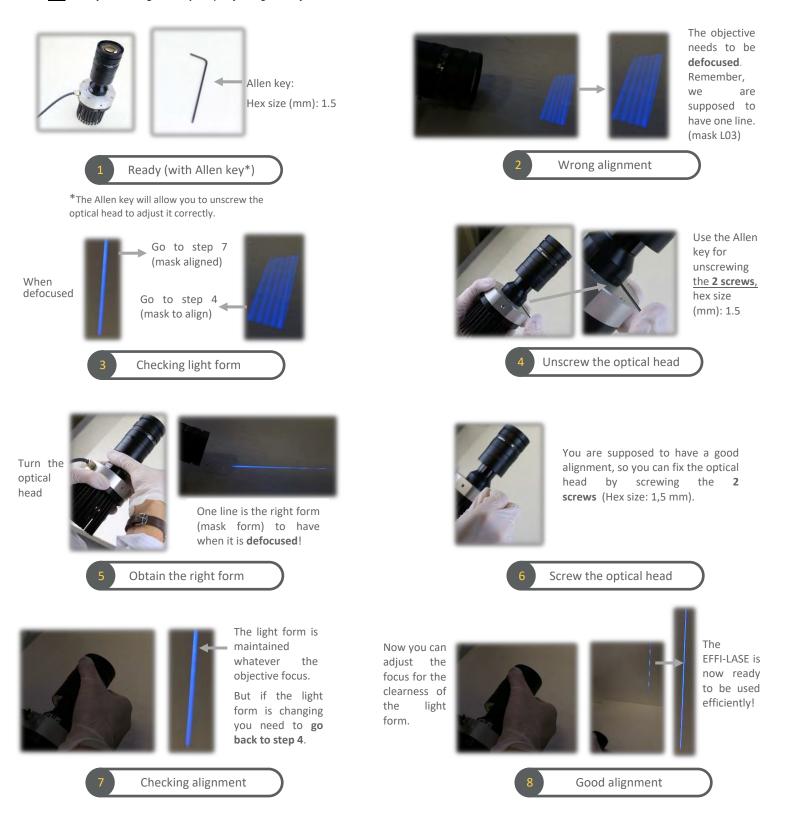
Use the fixings that you can see on the mechanical considerations to place and fix the EFFI-LASE-CPT correctly and efficiently.

<u>N.B:</u> Keep in mind that, all the pictures below (page 10/11/12) are with the PASSIVE Version but it will work for the COMPACT Version. The way to change the mask or the way to align correctly the mask are the same for both versions.



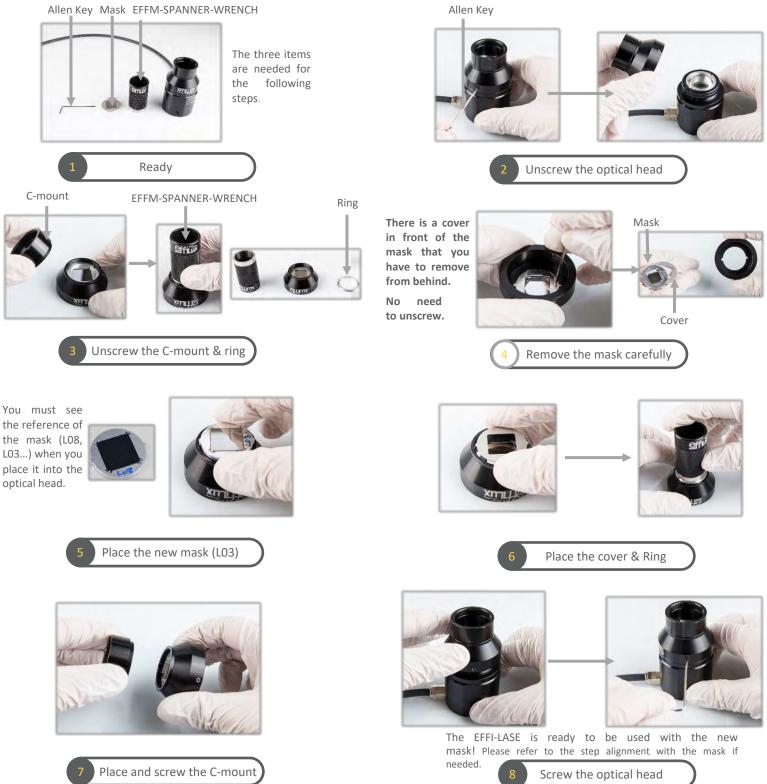
Alignment between LED and the Mask

This part concerns you only if you got <u>A LINEAR LED VERSION</u> (LX1). To have an optimized depth of field, you need to align the mask with the LEDs. We recommend to use linear masks for the LX1 LED Version, the mask used is the L03 (one line) for the example. We apologize for the darkness of the pictures, we needed to show you the light form to help you to align correctly your mask. *N.B:* **Always checking the step 7** by adjusting the objective!



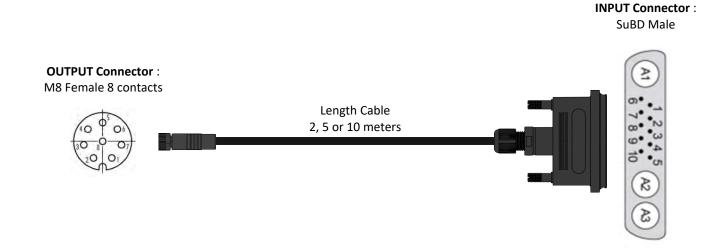
Change the mask

Before trying to change the mask, please **disconnect** the product and **unscrew** the C-mount objective. Then, you can follow the steps below. It is recommended to use **gloves**.



Remember that the "Change the mask" part works with all the EFFI-LASE Version (PSV, FAN, CPT) even if the pictures are with a CPT. <u>N.B</u>: If you did not to succeed the steps for one of the three parts. Please feel free to contact us.

EFFILUX provides an over molded SuBD-Male / M8-Female-8 PINs cable to plug the EFFI-LASE-CPT to an EFFI-IPSC4. The colors and the signals are corresponding with the array for the M8 connector above (page 3)



SUBD / M8 CONNECTOR 8 CONTACTS								
Cable color	SUBD Contact arrangement (Male)		Designation	M8 Contact arrangement (Femal	e)	With MX1 / LX1	With MX2	With MX3
White		1	GND Channel 1		1	-V _{LED}	-V _{LED} n°1 (Z2)	-V _{LED} n°1 (Z2)
Brown		A3	+Vcommon		2	+V _{LED}	+V _{LED} n°1 (Z2)	+V _{LED} n°1 (Z2)
Green	(A1 .1.2.3.4.5 6.7.8.9.10 (A2 (A3))	2	GND Channel 2		3	n.c.	-V _{LED} n°2 (Z1)	-V _{LED} n°2 (Z1)
Yellow		A3	+Vcommon	40 05 00	4	n.c.	+V _{LED} n°2 (Z1)	+V _{LED} n°2 (Z1)
Grey		3	GND Channel 3		5	n.c.	n.c.	-V _{LED} n°3 (Z3)
Pink	0,000	A3	+Vcommon	Coton	6	n.c.	n.c.	+V _{LED} n°3 (Z3)
Blue		n.c.	n.c.		7	-TH Thermistor	-TH Thermistor	-TH Thermistor
Red		n.c.	n.c.		8	+TH Thermistor	+TH Thermistor	+TH Thermistor

EFFILUX provides cables to integrate the EFFI-LASE + EFFI-IPSC4 into your process.

Cables (other length on request)	EFFI-IPSC4
2 meters: EFFC-CAB-M8-SUBD-FM-8-DD-L2	Strobe controller with 4 Channels
5 meters: EFFC-CAB-M8-SUBD-FM-8-DD-L5	Up to 10A per channel (in pulse mode) Pulse width from 1μs to continuous mode
10 meters: EFFC-CAB-M8-SUBD-FM-8-DD-L10	A THE REAL REAL REAL REAL REAL REAL REAL REA



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