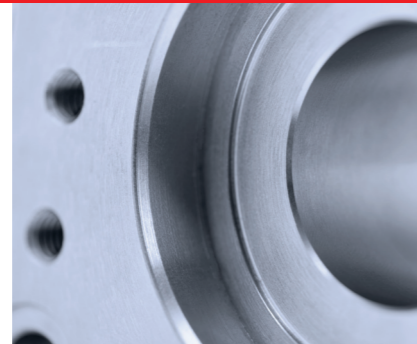


**SUHNER**  
**ADVANCED COMPONENT CREATION**



**ABRASIVE**



**MACHINING**


















**COMPONENTS**

**SUHNER**  
**ABRASIVE**

LEB 20 – two in one  
**Edges and radii.**



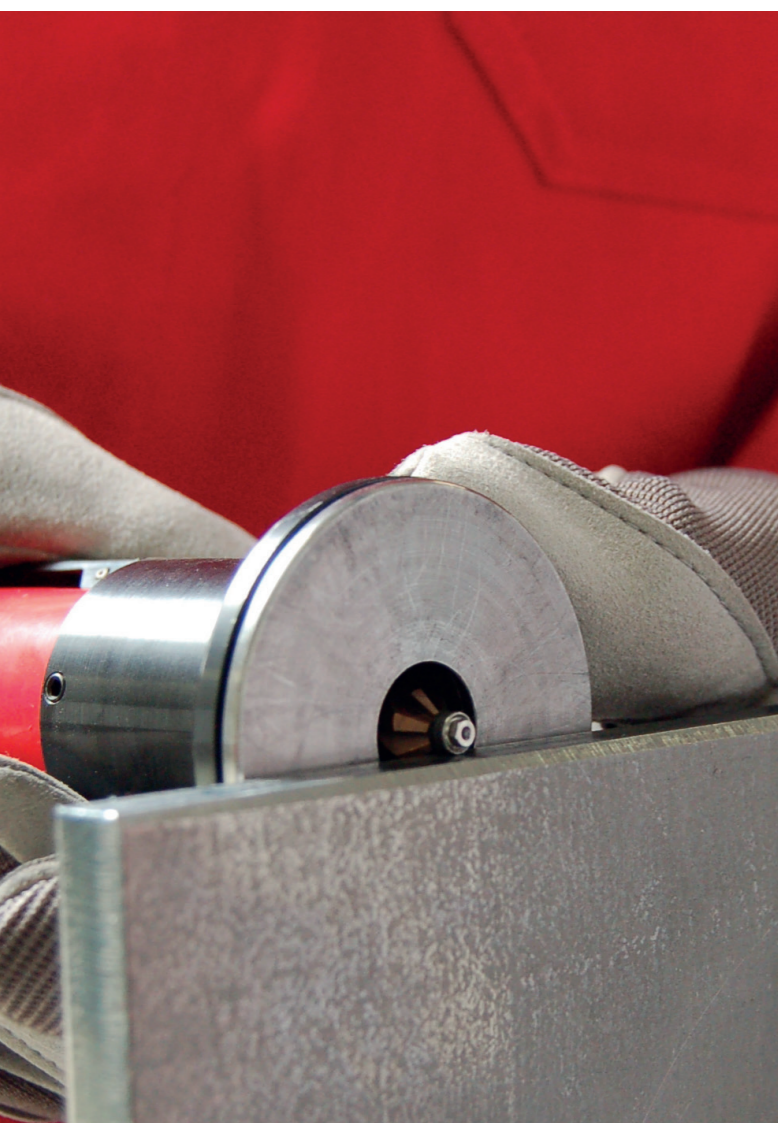
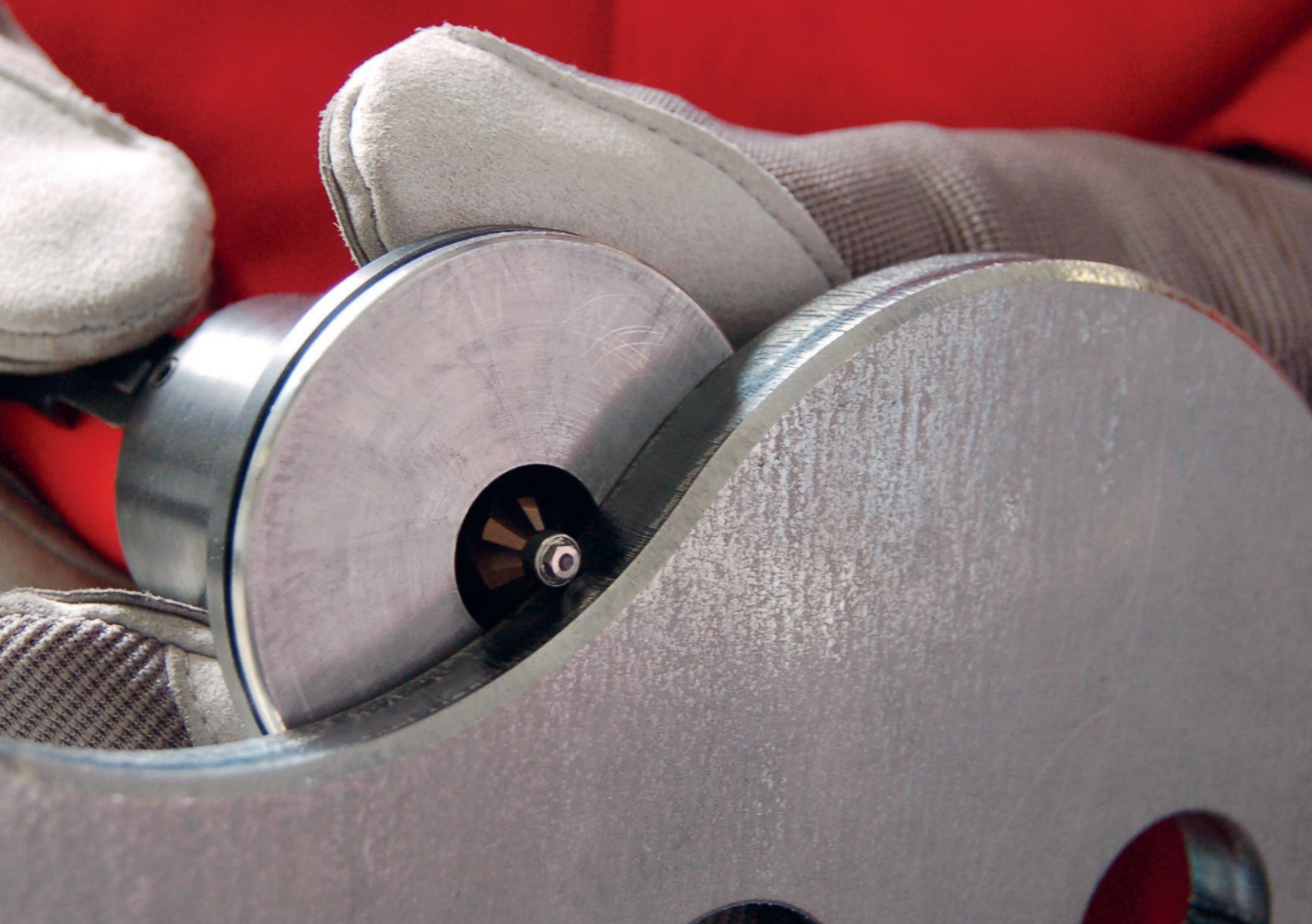
				
 Switzerland	Suhner Abrasive Expert AG	Lupfig	abrasive.ch@suhner.com	+41 (0)56 464 28 80
 Switzerland	Suhner Abrasive Expert AG / Turbo Trim	Lupfig	turbo-trim.ch@suhner.com	+41 (0)56 464 28 80
 Germany	Otto Suhner GmbH	Bad Säckingen	abrasive.de@suhner.com	+49 (0)7761 557 0
 USA	SUHNER Industrial Products LLC.	Rome, GA	abrasive.us@suhner.com	+1 (706) 235-8046
 Austria	SUHNER SU-matic	Wien	abrasive.at@suhner.com	+43 (0)1 587 16 14
 France	SUHNER France SAS	Ensisheim	abrasive.fr@suhner.com	+33 (0)3 89 82 39 96
 Italy	SUHNER Italia S.r.l.	Bologna	abrasive.it@suhner.com	+39 0 35 22 06 98
 Australia	SUHNER Pty Ltd.	Silverwater	abrasive.au@suhner.com	+61 (0)2 96 48 58 88
 Mexico	SUHNER Productos Industriales	San Juan del Rio	abrasive.mx@suhner.com	+52 427 272 39 78
 India	SUHNER India Pvt. Ltd.	Bangalore	abrasive.in@suhner.com	+91 (0) 80- 27 831108
 China	Suhner (Suzhou) Ind. Techn. Ltd.	Suzhou	abrasive.cn@suhner.com	+86 512 628 77 808

**www.suhner.com**

© SUHNER - 520 00 760 EN - Subject to change

**SUHNER**  
 ADVANCED COMPONENT CREATION





## LEB 20 – the precision edge cutter.

The LEB 20 is a small, powerful beveling tool which lets you relax and get on with the job, thanks to its incredibly light weight.

The machining surface is kept constantly clean and cool by the **front exhaust**.

The additional lateral exhaust openings also enable recesses in the workpiece to be processed without creating an accumulation of air.

The **precision chuck** reduces vibration and creates a clean, smooth edge.

This device's quick adjustment function which does not require another tool enables **safe, fast setting of the stroke** by hand. The setter perceptibly engages every time it is turned 90°, which changes the stroke in intervals of 0.25 mm.

The **rotating backing plate** enables you to work with smooth, flowing movements. This feature decreases friction on the workpiece and reduces scratches. The stainless steel backing plate is ideal for processing corrosion-resistant materials.

### Universal in these segments:

Metal construction / processing stainless steel

**Applications:** For chamfering and rounding edges in steel.

Ideal for preparation for powder coating, varnishing or galvanizing.

## LEB 20 Performance information at a glance

- Power: 270 watt
- Pressure: max. 6.3 bar
- Air consumption at top output: 0.58 m<sup>3</sup>/min
- Air consumption, no load conditions: 0.66 m<sup>3</sup>/min
- Idle speed: 24,000 rpm
- EN ISO 28927-12 compliant vibration emission
- Weight: 0.690 kg
- Chuck: ø 6 mm
- Order no.: 112 050 01

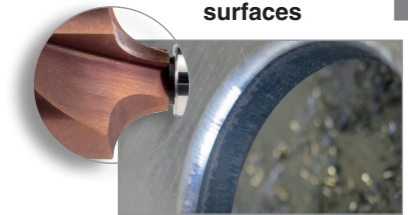


## LEB 20 Milling Cutter

High-performance carbide cutter with ball bearing guidance. Hard coating to ensure longer intervals between maintenance.

- Rounding
- Smoothing surfaces

8 mm



### KES R2 Radius cutter, 2 mm

Order no.: 913 474 00

### KES R3 Radius cutter 3 mm

Order no.: 913 470 00

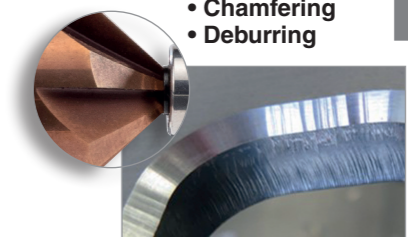
### KES GB 04 Guide shaft with bearing, 4 mm

Suitable for KES R2 and R3

Order no.: 913 472 00

- Chamfering
- Deburring

6 mm



### KES 45 Bevel cutter 45°

Order no.: 913 471 00

### KES GB 05 Guide shaft with bearing, 5 mm

Suitable for KES 45

Order no.: 913 473 00