### ADVANCED MATERIALS HANDLING

# NT<sup>™</sup> Integrated Flow Controller, Model 6500

For precision flow control in legacy applications



## LIQUID FLOW CONTROLLER

Whether it is automation, process control or safety concerns that require accurate flow control of liquid chemicals and CMP slurry, the instrumentation must be clean, accurate and reliable. Using the latest electronic technology and high-purity materials, Entegris has designed a leading-edge liquid flow controller to allow for greater control of your process flow variables.

- PTFE wetted surfaces for high-purity applications
- Nonmetallic components for corrosion resistance
- Integral pressure transducer for additional process information
- One percent (1%) full scale accuracy for critical dispense applications
- Compact footprint for easy field installs with limited space
- Fast response for accurate dispense rates

## **CONSTRUCTED FOR COMPATIBILITY**

The NT<sup>™</sup> Integrated Flow Controller (IFC), model 6500 was developed for use in ultra high-purity liquid chemical instruments and slurry applications.

The instrument's valve seat and diaphragm are designed to minimize dead volume and fluid shear, reducing the possibility of process contamination. Featuring fluoropolymers for wetted parts and inert materials for nonwetted parts, the IFC model 6500 is resistant to harsh chemical environments and external spraydowns.

## ADVANCED TECHNOLOGY

The NT IFC, model 6500 utilizes dual PTFE valve diaphragms for fluid containment and contamination protection. Featuring the latest motorized valve and flowmeter technology, encapsulated internal electronics control all aspects of the flow controller. The unit is activated by a setpoint signal (i.e., 4 - 20 mA, 0 - 10 VDC, 0 - 5 VDC) to maintain fluid flow at the desired setpoint.

# **APPLICATIONS**

We are solving today's flow control challenges using the NT IFC, model 6500. Combined with our differential pressure based flowmeter and leading-edge control valve technology, the closed-loop flow controller is ideal for:

- Continuous flow control for critical dispense applications
- CMP slurry dispense to replace existing peristaltic pumps
- Batch control for chemical spiking and blending
- On-demand chemical mixing applications



# SPECIFICATIONS

Materials	Wetted parts	Body	PTFE					
		Diaphragms	PTFE					
		Sensor interface	PFA or CTFE					
		Primary O-ring	Perfrez®					
	Nonwetted parts	Polypropylene, Fi (In addition to ma	EP, PVDF and Viton® aterials listed above)					
Process temperature	10 – 65°C (50 – 149°F)							
Electrical input	24 VDC (±10%) @ 1 amp							
Electrical output	Two, 4 – 20 mA electrically isolated outputs, one for flow and one for pressure							
Flow measurement	$\pm$ 1% of full scale from 20 – 100% of flow range							
	$\pm 2.5\%$ of full scale from 10 – 20% of flow range							
	(Calibrated using deionized water at 23°C [73°F])							
Repeatability	$\pm 0.5\%$ of full scale from 20 – 100% of flow range							
	$\pm$ 1% of full scale from 10 – 20% of flow range							
Pressure measurement range	0 – 414 kPa (0 – 60 psig)							
Minimum operating pressure (at the inlet)	69 kPa (10 psig)							
Maximum operating pressure	414 kPa (60 psig)							
Over-pressure limit	690 kPa (100 psig)							
Pressure measurement accuracy	$\pm 1\%$ of full scale (includes combined effects of linearity, hysteresis, and repeatability)							
Electrical enclosure	IP54							
Reliability	Wetted parts, >3 million cycles							
Response time	<3 seconds from 10 to 95% of full scale flow range							
Setpoint input signal	4 – 20 mA, 0 – 10 VDC, 0 – 5 VDC							
Approvals	CE							

Note: Specifications are subject to change without notice. Please consult the factory for the most current information.

# DIMENSIONS

	Dimensions							
Inlet/outlet port connection	А	В	C					
¼″ Flaretek®	123.4 mm (4.86")	244.1 mm (9.61")	19.6 mm (0.77")					
¾″ Flaretek	123.4 mm (4.86")	247.7 mm (9.75")	19.6 mm (0.77")					
1⁄2" Flaretek	127.0 mm (5.00")	251.7 mm (9.91")	21.6 mm (0.85")					
¾" Flaretek	134.9 mm (5.31")	257.8 mm (10.15")	25.7 mm (1.01")					

**Top View** 



## The flow controller is available in the following fitting size and flow range combinations:

Fitting size (fitting code)	TO	<b>T</b> 1	T2	тз	T4	T5	Т6	77	Т8	Т9
1⁄4″ (F02)	Yes	Yes	Yes	Yes	Yes	_	_	_	_	_
3⁄8″ (F03)	Yes	Yes	Yes	Yes	Yes	Yes	Yes	_	_	_
¹⁄₂″ (F04)	_	_	Yes	_						
3⁄4″ (F06)	_	_	_	_	_	_	_	Yes	Yes	Yes

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## **ORDERING INFORMATION**

NT Integrated Flow Controller, Model 6500: part number 6500--U3 ···· Primary/secondary seal U3 = Perfrez PXC Ultra/Viton :..... Sensor interface P7 = CTFE (for acid, bases and oxidants, typically) P8 = PFA (for solvents and temperatures >40°C [104°F], typically)\* ..... Setpoint input signal, controller type A = 4 - 20 mA, continuous B = 0-10 VDC, continuous K = 4 - 20 mA, batch L = 0-10 VDC, batch M=0-5 VDC, batch :... Electrical connector type B12 = FEP-jacketed 12' pigtail electrical cable D00 = Polypropylene connector (cable not included) D12 = Polypropylene connector and 12' PVC cable D30 = Polypropylene connector and 30' PVC cable .... Inlet/outlet port connection  $FO2 = \frac{1}{4}$ " Flaretek tube fitting  $F03 = \frac{3}{8}$ " Flaretek tube fitting \* Selection is dependent on application and chemical media.  $F04 = \frac{1}{2}$ " Flaretek tube fitting Please contact Entegris for best selection.  $FO6 = \frac{3}{4}$ " Flaretek tube fitting \*\* Flow ranges are scaled to zero flow, measurement is from 10 to 100% of full scale flow range. ···· Flow range\*\* Product specified with a flared tube connection is packaged T0 = 0-50 mL/min with two PVDF nuts. For alternative nut materials, or custom T5 = 0-2.5 L/min configurations and specifications, please contact the factory. T1 = 0–125 mL/min T6 = 0 - 5 L/min(Note: Specifications are subject to change without notice. T2 = 0-250 mL/min T7 = 0 - 10 L/minPlease consult the factory for the most current information.) T3 = 0 - 500 mL/minT8 = 0-20 L/min T4 = 0 - 1250 mL/min T9 = 0 - 40 L/min

#### FOR MORE INFORMATION

Please call your Regional Customer Service Center today to learn what Entegris can do for you. Visit <u>entegris.com</u> and select the <u>Contact Us</u> link to find the customer service center nearest you.

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