



Type 6518

Type 6519

## 3/2, 5/2, 5/2 bistable and 5/3 way pneumatic solenoid valve

- Single or block mounting
- Suitable for outdoor and chemical atmospheres
- Suitable for low temperatures
- Explosion-proof versions
- Threaded or NAMUR flange connections

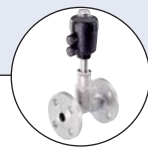
Type 6518/6519 can be combined with...

**Type 2508**

Cable plug

**Type 2513**Cable plug  
(ATEX Cat. 3 GD)**Type 2510/11**

Cable plug ASI

**Type 2012**

Single seat valve

**Type 2030**

Diaphragm valve

The Type 6518 is a servo-assisted 3/2 way valve and the Type 6519 is a 5/2, 5/2-bistable or 5/3 way valve. Together, they form a product line. The valves can be used individually, in blocks or as NAMUR-valves. The valves work without a continuous air consumption and are used for the pneumatic control of double or single-acting actuators. Type 6519 made in high-quality aluminum or stainless-steel makes it possible to use these valves in extreme temperatures or under chemical atmospheres. Solenoid valve, Type 6014, is used as a pilot in all versions. The product line includes devices with Ex-approval and NAMUR-flange. The valves with circuit function C, D and H monostable can achieve SIL2 in according with IEC 61508.

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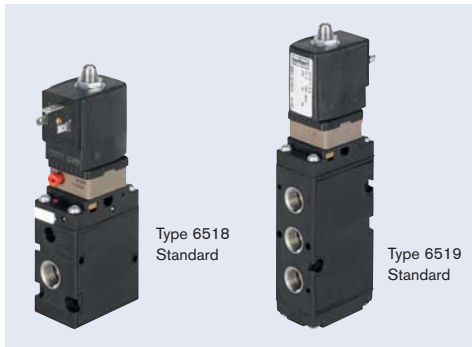
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**Type 6518/6519 Standard** (with tag connector acc.to DIN EN 175301-803 Form A, without cable plug)



Type 6518 and the Type 6519 together form a product line. Both types can be mounted on a pneumatic module. The valve width of 32 mm allows high flow rates. A solenoid valve Type 6014 is used as a pilot. The valves can be used individually or in blocks.

Technical data		
<b>Orifice</b>	Type 6518 Type 6519	DN8 mm DN8 and 9 mm
<b>Body material</b>	Type 6518 Pilot and main valve Type 6519 Pilot valve Main valve	Polyamide, reinforced glass-fibre Polyamide, reinforced Polyamide (5/2 way), aluminium (5/3 way)
<b>Threaded socket material</b>		Brass (stainless steel on request)
<b>Seal material</b>	Type 6518 Type 6519	NBR and PUR NBR and PUR (5/2 way), NBR (5/3 way)
<b>Medium</b>		Neutral Medium, e.g. lubricated or non-lubricated compressed air
<b>Compressed air quality</b>		ISO 8573-1:2010, Class 7.4.4*
<b>Medium temperature</b>		-10 °C to +50 °C
<b>Ambient temperature</b>		-25 °C to +55 °C
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Service port 2, 4	Thread G 1/4, multi-station manifold (on request NPT 1/4) Thread G 1/4 (on request NPT 1/4)
<b>Operating voltages</b>		24 V DC 24/ 110/ 230 V/ 50-60 Hz
<b>Voltage tolerance</b>		+10%
<b>Duty cycle</b>		100% continuous operation
<b>Electrical connection</b>		Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508
<b>Type of protection</b>		IP65 with cable plug
<b>Installation</b>		As required, preferably with actuator upright

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

Power consumption		
Inrush	Hold (hot coil)	
AC [VA]	AC [VA/W]	DC [W]
11	6/2	2

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

**Ordering chart with manual override** (without manual override on request)

Circuit function	Orifice [mm]	Seal material and body	Threaded port connection [inch]	Q <sub>90</sub> value air <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6518 Standard</b> – Brass threaded socket, also threads 1 and 3 of multi-station manifold; without cable plug									
<b>C</b>  3/2 way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	370	2	024/DC	132 457
								024/50-60	132 458
								110/50-60	132 459
								230/50-60	132 460
<b>D</b>  3/2 way valve, servo-assisted, in de-energized position port 2 pressurized	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	370	2	024/DC	132 461
								024/50-60	132 462
								110/50-60	132 463
								230/50-60	132 464
<b>Type 6519 Standard</b> – Brass threaded socket, also threads 1, 3 and 5 of multi-station manifold; without cable plug									
<b>H</b>  5/2 way valve, servo-assisted, in de-energized position port 2 pressurized, port 4 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	450	2	024/DC	132 465
								024/50-60	132 466
								110/50-60	132 467
								230/50-60	132 468
<b>L</b>  5/3 way valve, servo-assisted, in middle position all ports locked	9.0	NBR (Aluminium)	G 1/4	1300	3-10	720	2	024/DC	132 469
								024/50-60	132 470
								110/50-60	132 471
								230/50-60	132 472
<b>N</b>  5/3 way valve, servo-assisted, in middle position ports 2 and 4 exhausted	9.0	NBR (Aluminium)	G 1/4	1300	3-10	720	2	024/DC	132 473
								024/50-60	132 474
								110/50-60	132 475
								230/50-60	132 476

1) Flow rate: Q<sub>90</sub> value air [l/min]: Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference  
2) Pressure values [bar]: Overpressure with respect to atmospheric pressure

**Type 6518/6519 Ex m (with moulded cable, 3 m long, terminal box on request)**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



The approval Ex m is achieved by the mounting of an approved push-over coil. The cable connection and the cable are non-detachable and sealed together with the valve. The valves can be used individually or in blocks.

Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	50 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
 Öffnen: Pressure rise 0 to 90%  
 Closing: Pressure drop 100 to 10%

Technical data		
<b>Orifice</b>	Type 6518 Type 6519	DN8 mm DN8 and 9 mm
<b>Body material</b>	Type 6518 - Pilot & main valve Type 6519 - Pilot valve Main valve	Polyamide, reinforced glass-fibre Polyamide, reinforced glass-fibre Polyamide (5/2 way), aluminium (5/3 way)
<b>Threaded socket material</b>		Brass (stainless steel on request)
<b>Seal material</b>	Type 6518 Type 6519	NBR and PUR NBR and PUR (5/2 way), NBR (5/3 way)
<b>Medium</b>		Neutral medium, e.g. lubricated or non-lubricated compressed air
<b>Compressed air quality</b>		ISO 8573-1:2010, Class 7.4.4*
<b>Medium temperature</b>		-10 °C to +50 °C
<b>Ambient temperature</b>		-25 °C to +50 °C
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Service port 2, 4	Thread G 1/4, multi-station manifold (on request NPT 1/4) Thread G 1/4 (on request NPT 1/4)
<b>Operating voltages</b>		24/ 110/ 230 V/UC
<b>Voltage tolerance</b>		+10%
<b>Duty cycle</b>		100% continuous operation
<b>Electrical connection</b>		3 m cable, moulded terminal box (without fuse)
<b>Type of protection</b>		IP65
<b>Approvals</b>	Coil	PTB 14 ATEX 2023 X / IECEx PTB 14.0049 X II 2G Ex mb IIC T5 Gb II 2D Ex mb IIIC T 100 °C Db
	Terminal box	PTB 15 ATEX 1011U / IECEx PTB 15.0037U
<b>Installation</b>		As required, preferably with actuator upright

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Ordering chart with manual override (without manual override on request)**

Circuit function	Orifice [mm]	Seal material and body	Threaded port connection [inch]	C <sub>N</sub> value Luft <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6518 Ex m – Brass threaded socket, also threads 1 and 3 of multi-station manifold; with moulded cable, 3 m long <sup>3)</sup></b>									
<b>C</b>  3/2 way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	600	3	024/UC 110/UC 230/UC	278 195 278 200 278 201
<b>D</b>  3/2 way valve, servo-assisted, in de-energized position port 2 pressurized	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	600	3	024/UC 110/UC 230/UC	278 205 x x
<b>Type 6519 Ex m – Brass threaded socket, also threads 1, 3 and 5 of multi-station manifold; with moulded cable, 3 m long <sup>4)</sup></b>									
<b>H</b>  5/3 way valve, servo-assisted, in middle position ports 2 and 4 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	700	3	024/UC 110/UC 230/UC	278 209 278 212 278 213
<b>L</b>  5/3 way valve, servo-assisted, in middle position all ports locked	9.0	NBR (Aluminium)	G 1/4	1300	3-10	1.100	3	024/UC 110/UC 230/UC	278 221 x x
<b>N</b>  5/3 way valve, servo-assisted, in middle position ports 2 and 4 exhausted	9.0	NBR (Aluminium)	G 1/4	1300	3-10	1.100	3	024/UC 110/UC 230/UC	278 222 x x

<sup>1)</sup> **Flow rate: Q<sub>N</sub> value air [l/min]:** Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference

<sup>2)</sup> **Pressure values [bar]:** Overpressure with respect to atmospheric pressure

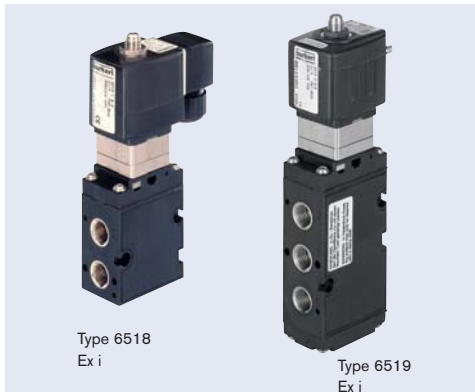
<sup>3)</sup> Versions with terminal box on request

<sup>4)</sup> Circuit function H (5/2 way) as impulse version on request

x = on request

**Type 6518/6519 Ex i** (with Tag connector acc. to DIN EN 175301-803 Form A, without cable plug)

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



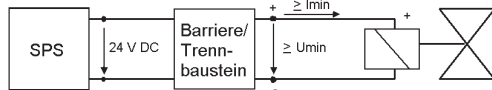
The intrinsically-safe Type 6518 Ex i and 6519 Ex i valves consist of an intrinsically-safe pilot control and a pneumatic amplifier. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve, even after long shutdown periods.

Response times <sup>1)</sup>	
Opening	75 [ms]
Closing	115 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
 Opening: Pressure rise 0 to 90%  
 Closing: Pressure drop 100 to 10%

**Note**

These units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier).  
 If required, request the "Recommended Barrier and Isolating Module" data sheet.

Technical data		
<b>Orifice</b>	Type 6518	DN8 mm
	Type 6519	DN8 and 9 mm
<b>Body material</b>	Pilot valve	Stainless steel 1.4305 or brass
	Main valve	Polyamide, reinforced glass-fibre
<b>Threaded socket material</b>	Brass (stainless steel on request)	
<b>Seal material</b>	FPM, NBR and PUR	
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air	
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.4.4*	
<b>Medium temperature</b>	-10 °C to +50 °C	
<b>Ambient temperature</b>	-25 °C to +55 °C	
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5	Thread G 1/4, multi-station manifold (on request PT1/4)
	Service port 2, 4	Thread G 1/4 (on request NPT 1/4)
<b>Duty cycle</b>	100% continuous operation	
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508 (not in delivery, see accessories), check for correct polarity	
<b>Type of protection</b>	IP65 with cable plug	
<b>Installation</b>	As required, preferably with actuator upright	

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Electrical data - Coil AC10 Ex i**

<b>Approvals</b>	PTB 01 ATEX 2101 / PTB IECEx 10.0019		
	II 2G Ex ia IIC T6 Gb		
	II 2G Ex ia IIC T80 °C Db		
<b>Function values for Switching function valve<sup>1)</sup></b>	<b>at +20 °C</b>	<b>at +55 °C</b>	
	Minimum switching current	29 mA	29 mA
	Nominal resistance coil	310 Ω	360 Ω
	Minimum terminal voltage	9.0 V	10.4 V
<b>Conformity specifications</b>	U <sub>i</sub>	35 V	
	I <sub>i</sub>	0.9 A	
	P <sub>i</sub>	1.1 W	

<sup>1)</sup> With high resistance coil on request

**Ordering chart for valves without manual override** (with manual override and high resistance coil on request)

Circuit function	Orifice [mm]	Seal material and body	Threaded port connection [inch]	Q <sub>90%</sub> value Luft <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Body material pilot valve	Material air control connector	Item no.
<b>Type 6518 Ex i without cable plug</b>									
<b>C</b>  3/2 way valve, servo-assisted, in de-energized position port 2 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	580	St. St. 1.4305	St. St.	145 111
								Brass, nickel plated	144 486
							Brass	Brass, nickel plated	147 253
<b>Type 6519 Ex i without cable plug</b>									
<b>H</b>  5/2 way valve, servo-assisted, in de-energized position port 2 pressurized, port 4 exhausted	8.0	NBR and PUR (Polyamide)	G 1/4	1300	2-8	670	St. St. 1.4305	St. St.	144 484
								Brass, nickel plated	144 485
							Brass	Brass, nickel plated	147 252

<sup>1)</sup> **Flow rate: Q<sub>90%</sub> value air [l/min]:** Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference

<sup>2)</sup> **Pressure values [bar]:** Overpressure with respect to atmospheric pressure

## Type 6519 NAMUR Standard (with Tag connector acc. to DIN EN 175301-803 Form A, without cable plug)



Type 6519 NAMUR Standard

The valve bodies of Type 6519 NAMUR are identical with the Ex m variants. The difference is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). The coils are designed to be push-over and can be locked in 4 x 90° displaced positions and be positioned anywhere in-between.

Technical data	
<b>Orifice</b>	Type 6519 DN6 mm
<b>Body material</b>	Type 6519 Pilot and main valve Polyamide, reinforced glass-fibre
<b>Threaded socket material</b>	Brass (stainless steel on request)
<b>Seal material</b>	Type 6519 NBR and PUR
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.4.4*
<b>Medium temperature</b>	-10 °C to +50 °C
<b>Ambient temperature</b>	-25 °C to +55 °C
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Thread G 1/4, (on request NPT 1/4) Service port 2, 4 NAMUR Flange
<b>Operating voltages</b>	24 V DC 24/ 110/ 230 V/ 50-60 Hz
<b>Voltage tolerance</b>	+10%
<b>Duty cycle</b>	100% continuous operation
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508
<b>Type of protection</b>	IP65 with cable plug
<b>Installation</b>	As required, preferably with actuator upright

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

Power consumption			Response times <sup>1)</sup>	
Inrush AC [VA]	Hold (hot coil) AC [VA/W]	DC [W]	Opening	Closing
11	6/2	2	20 [ms]	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.  
Opening: Pressure rise 0 to 90%,  
Closing: Pressure drop 100 to 10%

## Ordering chart with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material and body	Material sockets <sup>1)</sup>	Threaded port connection [inch]	Q <sub>90</sub> value Luft <sup>2)</sup> [l/min]	Pressure range <sup>3)</sup> [bar]	Weight [g]	Electrical nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>C</b>  3/2 way valve with exhaust recycling, in de-energized position port 2 fed back internally	6.0	NBR and PUR	Stainless steel	G 1/4	900	2-8	460	2	024/DC	131 425
									024/50-60	131 426
									110/50-60	131 427
									230/50-60	131 428
<b>H</b>  5/2 way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, output 4 exhausted	6.0	NBR and PUR	Brass, nickel plated	G 1/4	900	2-8	460	2	024/DC	131 421
									024/50-60	131 422
									110/50-60	131 423
									230/50-60	131 424

<sup>1)</sup> When the connecting sockets are made of stainless steel, then the mounting screws are also made of stainless steel

<sup>2)</sup> Flow rate: Q<sub>90</sub> value air [l/min]: Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference

<sup>3)</sup> Pressure values [bar]: Overpressure with respect to atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.

## Type 6519 NAMUR Ex m (with moulded cable) or Ex me (with terminal box)

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



Type 6519 NAMUR Ex m

Type 6519 NAMUR Ex m NAMUR valve for process plants switches reliably, even when fully restricted. The valve made out of premium polyamide can be operated either as a 5/2 or a 3/2 way version through different mounting plates. The solenoid valve Type 6014 with a coil approved for use in hazardous areas is connected as a pilot. The NAMUR flange interface allows easy assembly on different pneumatic actuators on the spot.

The valve bodies are identical with the Type 6519 NAMUR standard version. The difference between the valves is in the coils, which are laid out and approved in different ways. By changing the coil on the valve body, it is possible to easily convert from Non-Ex operation to Ex operation (or vice versa). Coil versions with moulded cable are designed to be push-over and can be locked in 4 x 90° displaced positions and be positioned any where in-between.

Technical data	
<b>Orifice</b>	DN6 mm
<b>Body material</b>	Pilot and main valve Polyamide, reinforced glass-fibre
<b>Threaded socket material</b>	Brass (stainless steel on request)
<b>Seal material</b>	NBR and PUR
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.4.4*
<b>Medium temperature</b>	-10 °C to +50 °C
<b>Ambient temperature</b>	-25 °C to +50 °C
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Service port 2, 4 Thread G 1/4, (on request NPT 1/4) NAMUR Flange
<b>Operating voltages</b>	24/ 110/ 230 V/UC
<b>Voltage tolerance</b>	+10%
<b>Duty cycle</b>	100% continuous operation
<b>Electrical connection</b>	3 m cable, moulded terminal box (without fuse)
<b>Type of protection</b>	IP65
<b>Approvals</b>	Coil PTB 14 ATEX 2023 X / IECEx PTB 14.0049 X II 2G Ex mb IIC T5 Gb II 2D Ex mb IIC T 100 °C Db Terminal box PTB 15 ATEX 1011U / IECEx PTB 15.0037U
<b>Installation</b>	As required, preferably with actuator upright

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

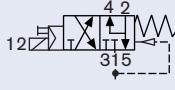
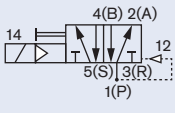
Response times <sup>1)</sup>	
Opening	20 [ms]
Closing	40 [ms]

<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.

Opening: Pressure rise 0 to 90%,

Closing: Pressure drop 100 to 10%

### Ordering chart with manual override (without manual override on request)

Circuit function	Orifice [mm]	Seal material and body	Material sockets <sup>1)</sup>	Threaded port connection [inch]	C <sub>Nn</sub> value Luft <sup>2)</sup> [l/min]	Pressure range <sup>3)</sup> [bar]	Weight [g]	Electrical Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.	
<b>C</b>  3/2 way valve, with exhaust air return, in de-energized position port 2 exhausted internally <b>or</b> <b>H</b>  5/2 way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, port 4 exhausted	<b>Version acc. to Ex m, with moulded 3 m-cable</b>										
	6.0	NBR and PUR	Stainless steel	G 1/4	900	2-8	650	3	024/UC		278 231
									110/UC		278 234
			230/UC		278 237						
	6.0	NBR and PUR	Brass, nickel plated	G 1/4	900	2-8	650	3	024/UC		278 228
									110/UC		278 235
230/UC									278 239		
<b>Version acc. to Ex me, with terminal box without fuse</b>											
6.0	NBR and PUR	Stainless steel	G 1/4	900	2-8	690	3	024/UC		139 067	
								230/UC		139 069	
		Brass, nickel plated	G 1/4	900	2-8	690	3	024/UC		427 978	
								110/UC		139 065	
230/UC		139 066									

<sup>1)</sup> When the connecting sockets are made of stainless steel, then the mounting screws are also made of stainless steel

x on request

<sup>2)</sup> Flow rate: Q<sub>Nn</sub> value air [l/min]: Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference

<sup>3)</sup> Pressure values [bar]: Overpressure with respect to atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up.

**Type 6519 NAMUR Ex i (with Tag connector acc. to DIN EN 175301-803 Form A, without cable plug)**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.

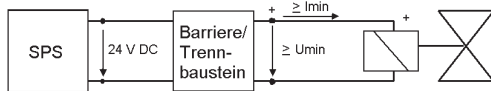


Type 6519 NAMUR Ex i

The Type 6519 NAMUR Ex i valve is used for the pneumatic control of double or single-acting actuators with a NAMUR adapter plate flange. The circuit function can easily be changed using an adapter plate. In the 3/2 way function, feedback of the exhaust air takes place in the spring area of the armature drive. The diaphragm-controlled valve seats work with very low friction, ensuring reliable switching of the valve even after long shutdown periods and at ambient temperatures below 0 °C. The valves work without a continuous air consumption.

**Note**

The units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.



The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier). If required, request the "Recommended Barrier and Isolating Module" data sheet.

Technical data	
<b>Orifice</b>	DN6 mm
<b>Body material</b>	Pilot valve: Stainless steel 1.4305 or brass Main valve: Polyamide, reinforced glass-fibre
<b>Threaded socket material</b>	Brass (stainless steel on request)
<b>Seal material</b>	FPM, NBR and PUR
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.4.4*
<b>Medium temperature</b>	-10 °C to +50 °C
<b>Ambient temperature</b>	-25 °C to +55 °C
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5: Thread G 1/4, (on request NPT 1/4) Service port 2, 4: NAMUR Flange
<b>Duty cycle</b>	100% continuous operation
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508 (not in delivery, see accessories), check for correct polarity
<b>Type of protection</b>	IP65 with cable plug
<b>Installation</b>	As required, preferably with actuator upright

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

Response times <sup>1)</sup> [ms]	<sup>1)</sup> Measured at valve outlet at 6 bar and +20°C acc. to ISO 12238.	
Opening	75	Opening: Pressure rise 0 to 90%
Closing	115	Closing: Pressure drop 100 to 10%

Electrical data		
<b>Approvals</b>	PTB 01 ATEX 2101 / PTB IECEx 10.0019 II 2G Ex ia IIC T6 Gb II 2G Ex ia IIIC T80 °C Db	
<b>Function values for Switching function valve <sup>1)</sup></b>	<b>at +20 °C</b>	<b>at +55 °C</b>
Minimum switching current	29 mA	29 mA
Nominal resistance coil	310 Ω	360 Ω
Minimum terminal voltage	9.0 V	10.4 V
<b>Conformity specifications</b>	Ui: 35 V Ii: 0.9 A Pi: 1.1 W	

<sup>1)</sup> With high resistance coil on request

**Ordering chart for valves without manual override (with manual override and high resistance coil on request)**

**without cable plug**

Circuit function	Orifice [mm]	Seal material and body	Threaded port connection [inch]	Q <sub>th</sub> value Luft <sup>1)</sup> [l/min]	Pressure range <sup>2)</sup> [bar]	Weight [g]	Body material pilot valve	Material air control connector	Item no.
<b>C</b>  3/2 way valve, with exhaust air return, in de-energized position port 2 exhausted internally	6.0	NBR and PUR (Polyamide)	G 1/4	900	2-8	670	St. St. 1.4305	St. St.	144 482
							Brass	Brass, nickel plated	144 483
<b>or H</b>  5/2 way valve, servo-assisted, in de-energized position pressure port 1 connected to port 2, port 4 exhausted							Brass	Brass, nickel plated	147 244

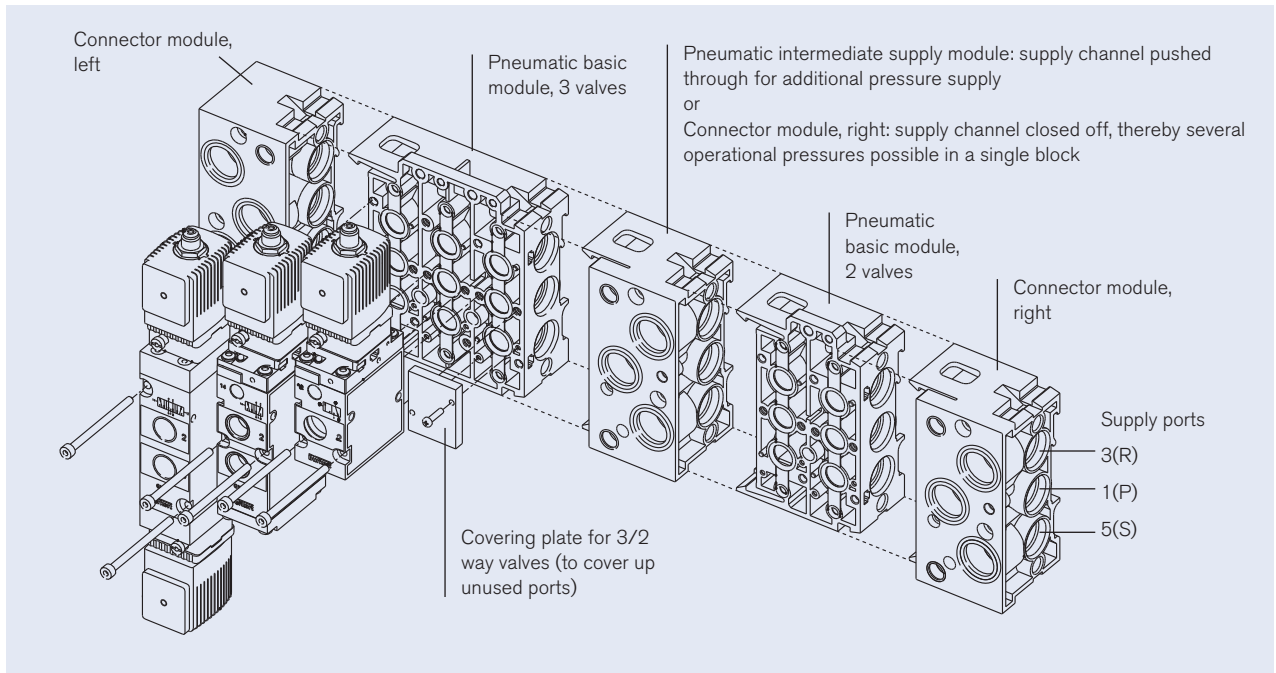
**1) Flow rate: Q<sub>th</sub> value air [l/min]:** Measured at +20 °C, 6 bar pressure at valve inlet and 1 bar pressure difference  
**2) Pressure values [bar]:** Overpressure with respect to atmospheric pressure

All valves can be operated in circuit function C as well as in circuit function H. By replacing the adapter plate that comes with the valves, the change between the two circuit functions can be set up. All valves have mounting plates and tag connectors acc. to DIN EN 175301-803 Form A (previously DIN 43650) and are supplied without cable plug

## Pneumatic modules Type MP07

Single modules or pre-mounted blocks are available.

### Example of a complete valve block



#### Note when ordering complete valve blocks:

Please list the modules in the block assembly from right to left, as shown in the ordering example. Valves with NAMUR Flange, Ex i coil or Ex versions with terminal boxes are not suitable for block mounting.

#### Ordering example for Type 6518 with Type MP07

No.	Unit	Item no.
1	Connector module right, G 1/2	635 331
1	Pneumatic basic module, 2 valves	635 319
1	Pneumatic basic module, 3 valves	635 343
1	Connector module left, G 1/2	635 324
5	Valves	132 457

#### Ordering chart for Type MP07 pneumatic modules

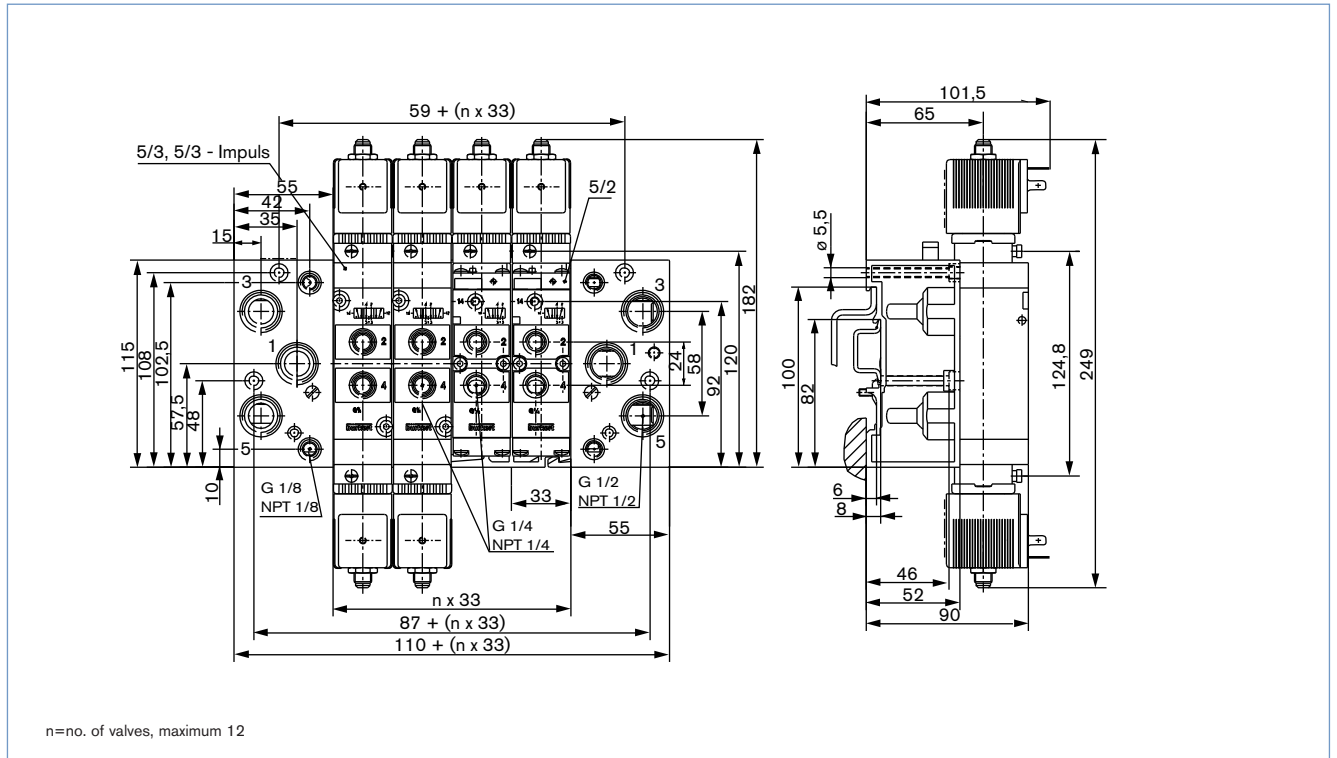
Version	Item no.
Connector module right G 1/2	635 331
Intermediate supply module	637 505
Pneumatic basic module, 2 valves universal (for 3/2-, 5/2- and 5/3 way)	635 319
Pneumatic basic module, 3 valves universal (for 3/2-, 5/2- and 5/3 way)	635 343
Connector module left G 1/2	635 324
Covering plate for 5/2- and 5/3 way (to cover unused valve positions)	635 335
Covering plate for 3/2 way (to cover unused connections)	635 337



Type MP07 pneumatic modules, *continued*

## Dimensions for Type MP07 pneumatic modules [mm]

Manifold assembly either wall-mounted or standard mounting DIN rail 50022 or 50023

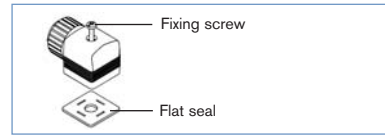


Valve assembly on pneumatic modules Type MP07 using the supplied M4 screws

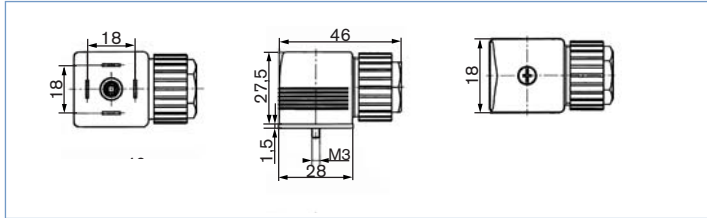
Accessories

**Cable plug 2508 acc. to DIN EN 175301-803 Form A**

The delivery of a cable plug includes the flat seal and the fixing screw. For other cable plug versions acc. to DIN EN 175301-803 Form A (previously DIN 43650) with integrated circuitry, see datasheet Type 2508.




**Dimensions Type 2508 [mm]**



**Ordering chart for cable plug 2508**

Beschaltung	Voltage	Item no.
<b>For standard version 6518/19</b>		
Fixing screw in steel (galvanised and chrome-plated)		
without circuitry	0 - 250 V	008 376
with LED	12 - 24 V	008 360
with LED and varistor	12 - 24 V	008 367
with LED and varistor	200 - 240 V	008 369
<b>For Ex i version 6519</b>		
Fixing screw in stainless steel 1.4404 and blue compression gland nut		
without circuitry	0 - 250 V	438 574
for further versions see datasheet 2508		

**Ordering chart for further accessories**

Accessories	Features	Item no.
Cap nut 	Cap nut in stainless steel for additional protection of the exhaust air channel from the penetration of damp	649 554
Blanking plug	G 1/8"	780 141
	G 1/4"	780 142
	G 1/2"	780 144
Silencer	G 1/8"	005 305
	G 1/4"	005 064
	G 1/2"	005 062
Labelling plate	64 pieces	635 416

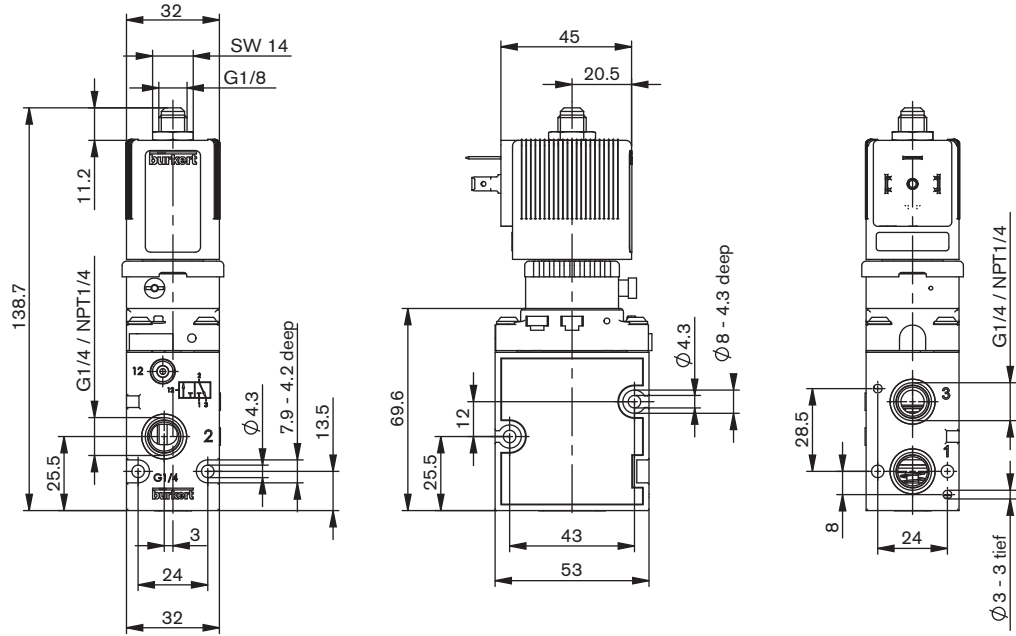
**Semi-delay fuse for 6519 NAMUR Ex m**

Voltage [V]	Max. current [mA]	Item no.
24 V	315 mA	153 733
110 V	50 mA	153 716
230 V	32 mA	153 715

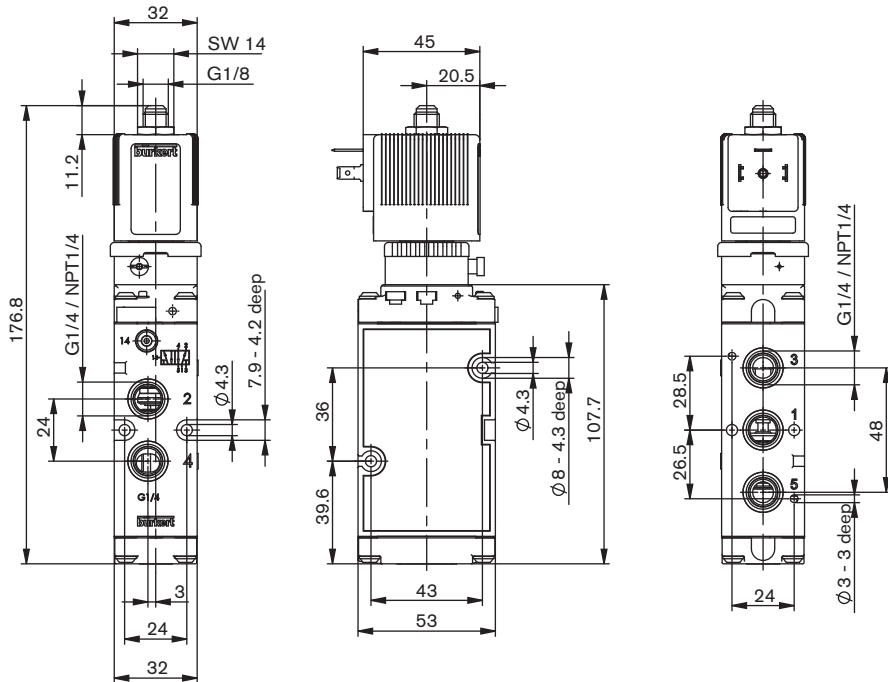
Dimensions [mm]

Standard versions

**Type 6518**  
3/2 way valve, circuit function C and D



**Type 6519**  
5/2 way valve, circuit function H

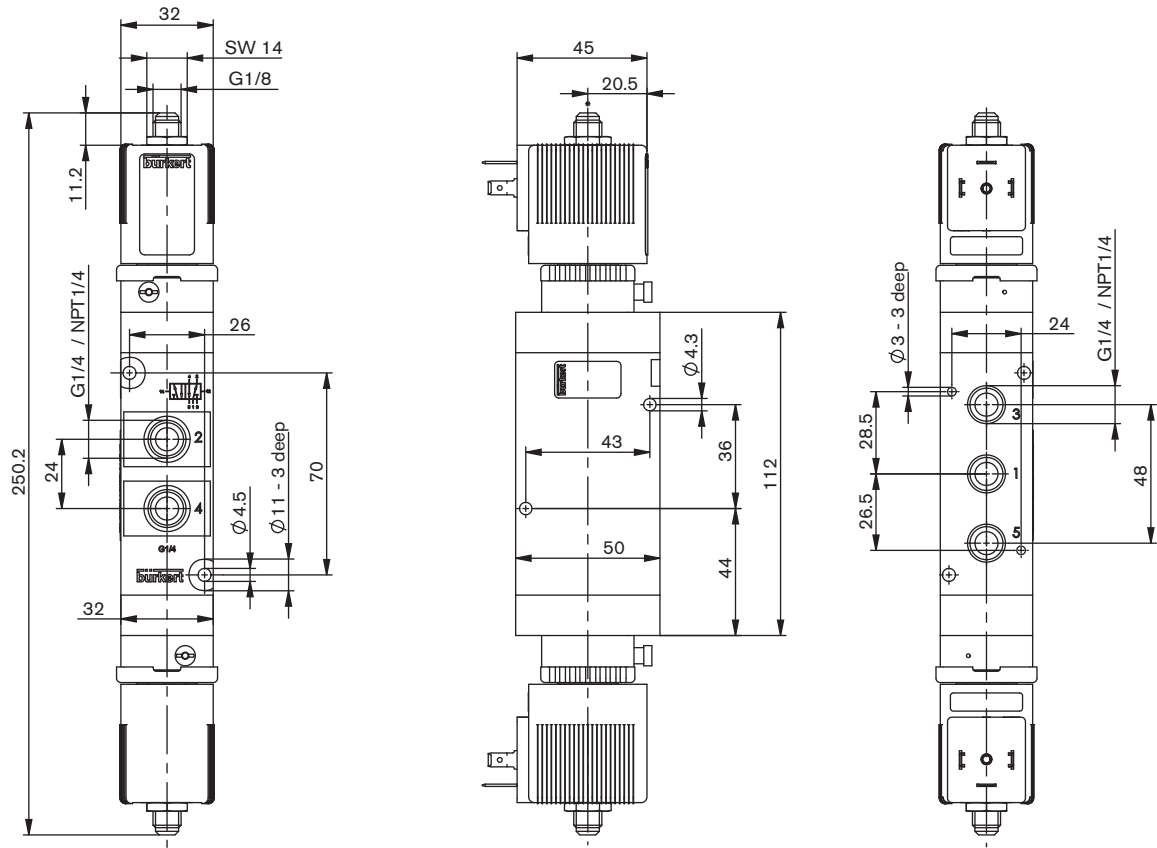


\* Mounting length with 2 magnetic coils 249 mm

## Dimensions [mm]

## Standard versions

**Type 6519**  
**5/3 way valve, circuit function L and N**

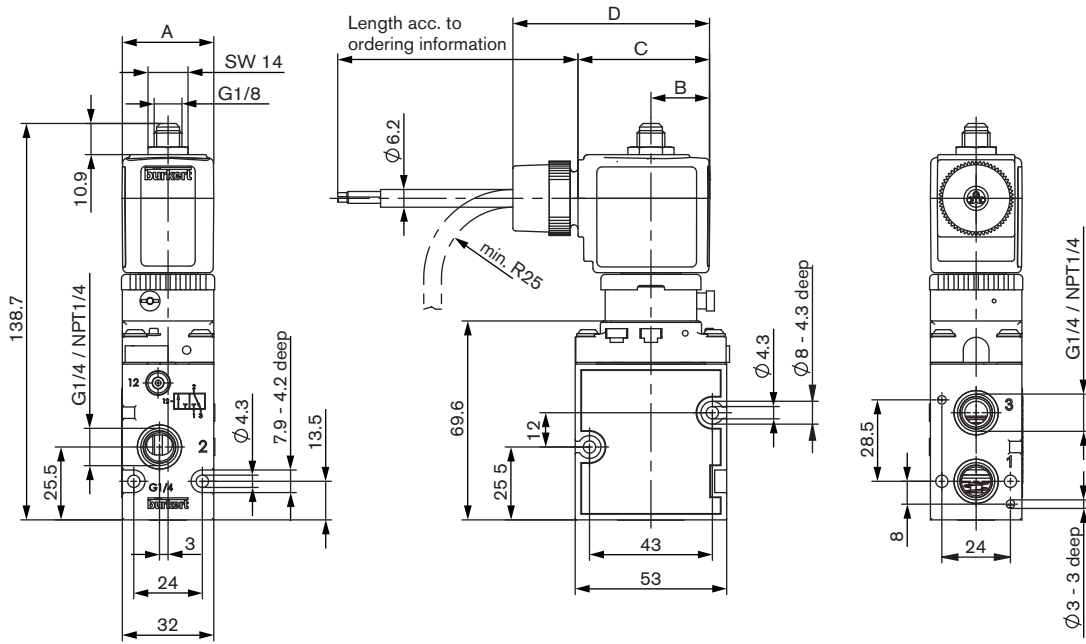


Dimensions [mm]

Ex m/me versions

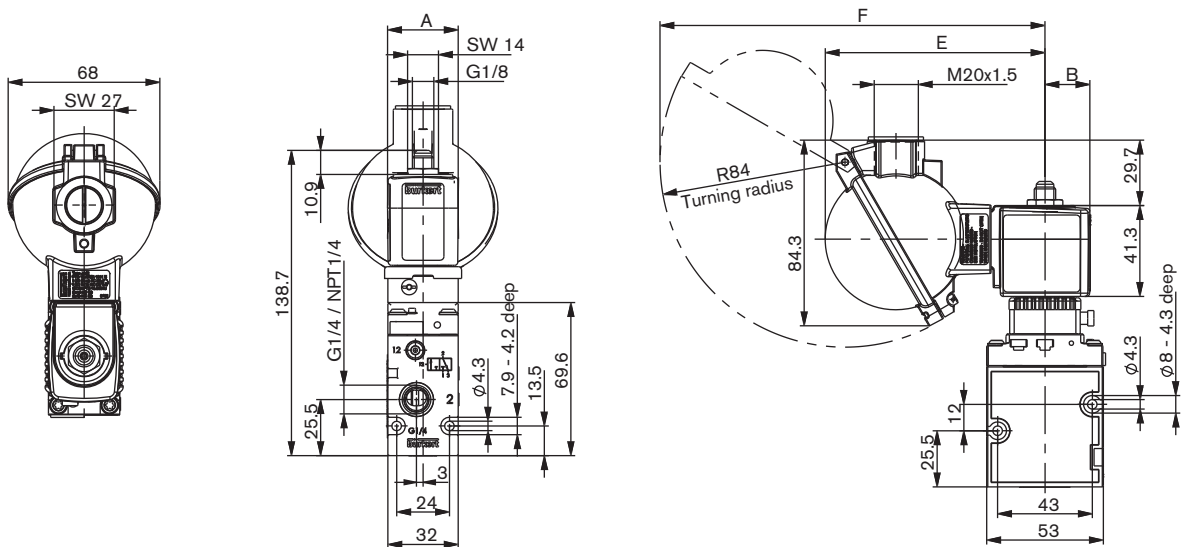
Type 6518  
3/2 way valve, circuit function C and D

with moulded cable (3 m long) (Ex m)



Coil size	A	B	C	D	E	F
5	32	20.5	46	68.8	99.8	174.7
6	40	23.5	52	74.8	102.8	177.7

with terminal box (Ex me)

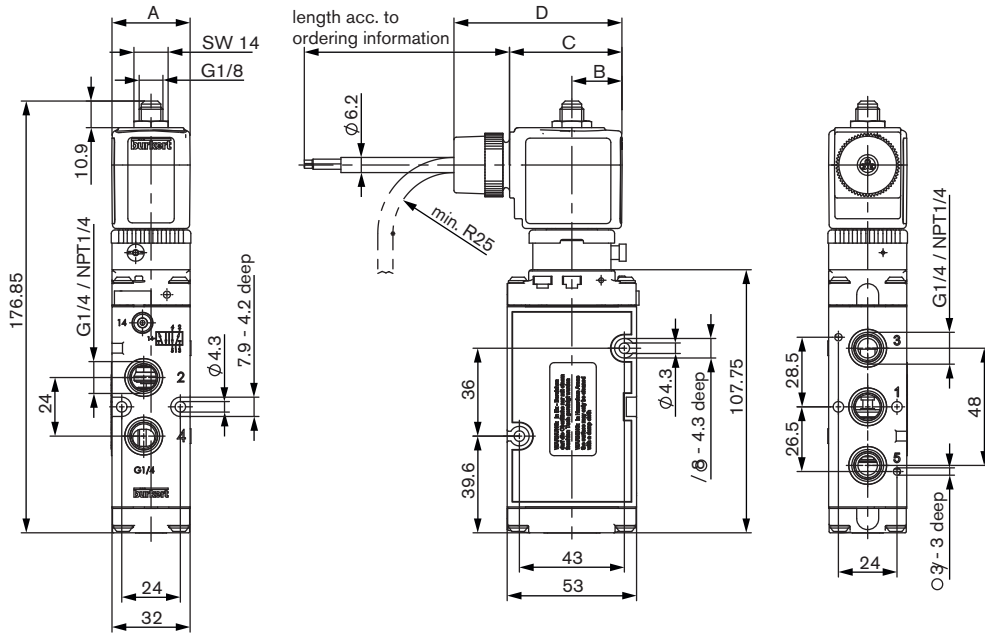


Dimensions [mm]

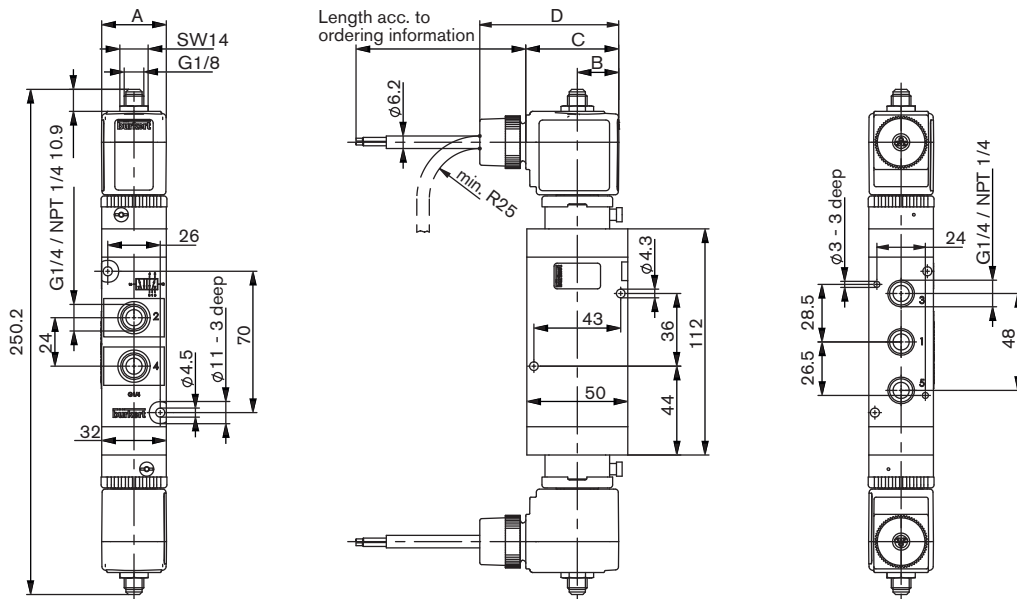
Ex m/me versions

**Type 6519**  
5/2 way valve, circuit function H

with moulded cable (3 m long) (Ex m)



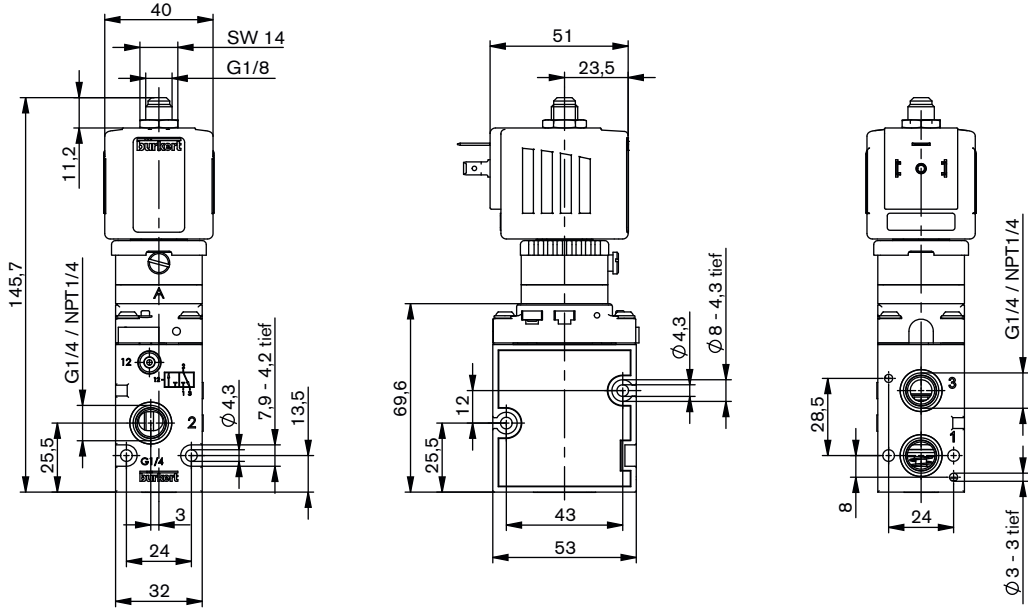
**5/2 way valve, circuit function L and N**



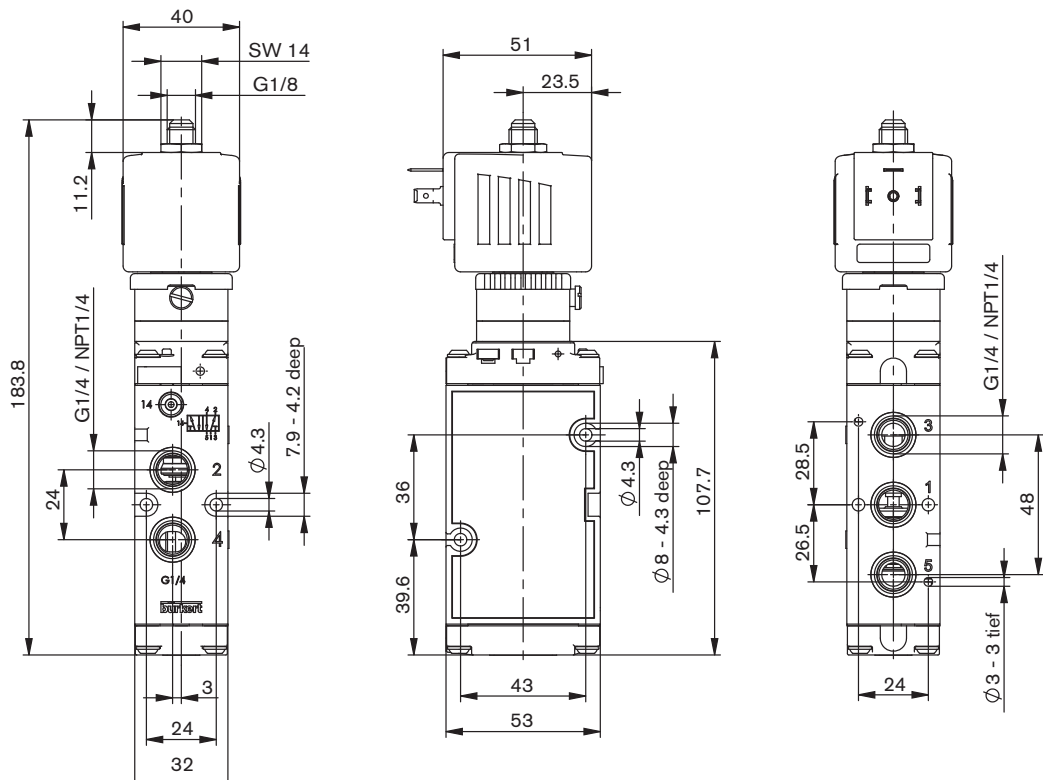
Dimensions [mm]

Ex i versions

**Type 6518**  
3/2 way valve, circuit function C



**Type 6519**  
5/2 way valve, circuit function H

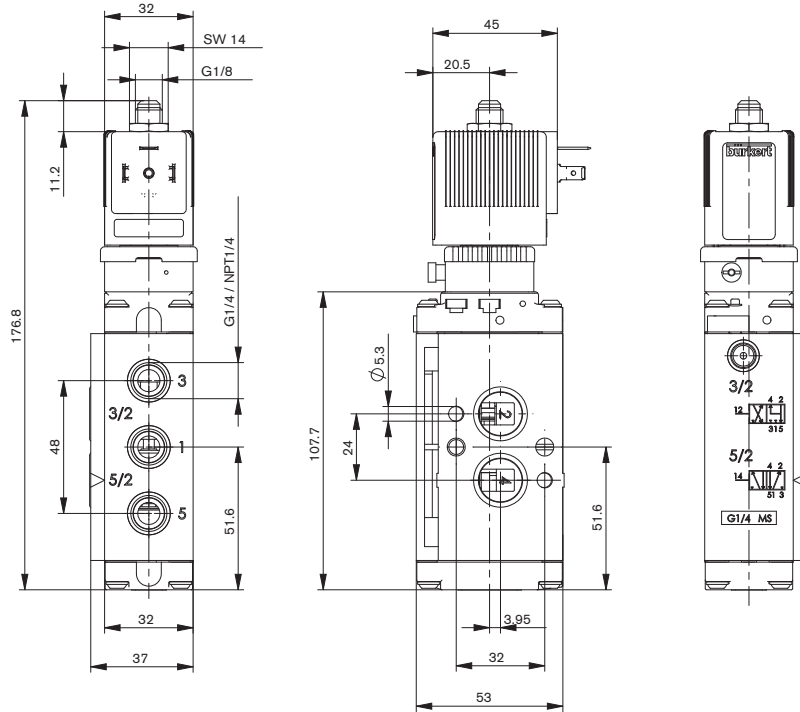


## Dimensions [mm]

## NAMUR Standard version

## Type 6519

3/2 way valve, circuit function C or 5/2 way valve, circuit function H



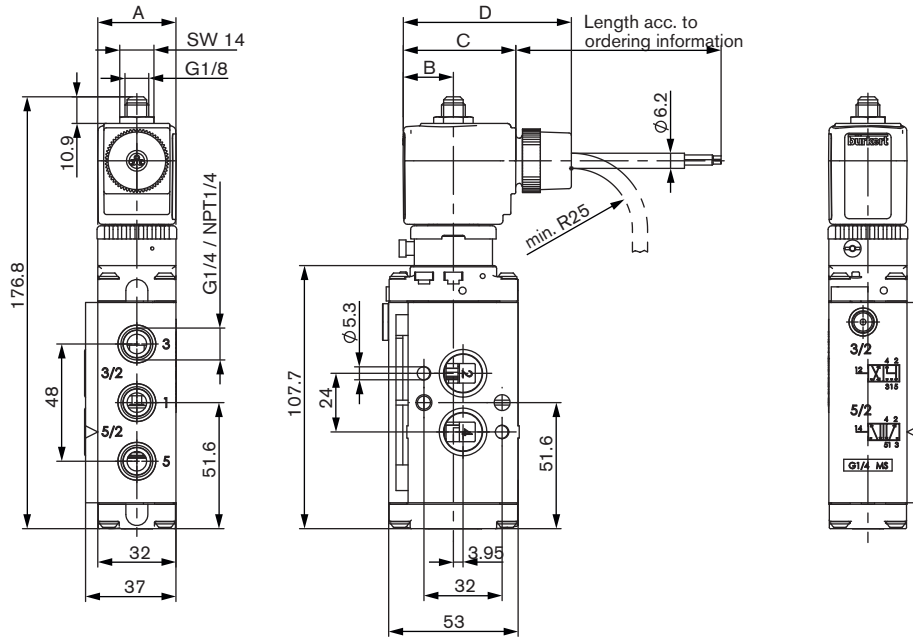


Dimensions [mm]

NAMUR Ex m/me version

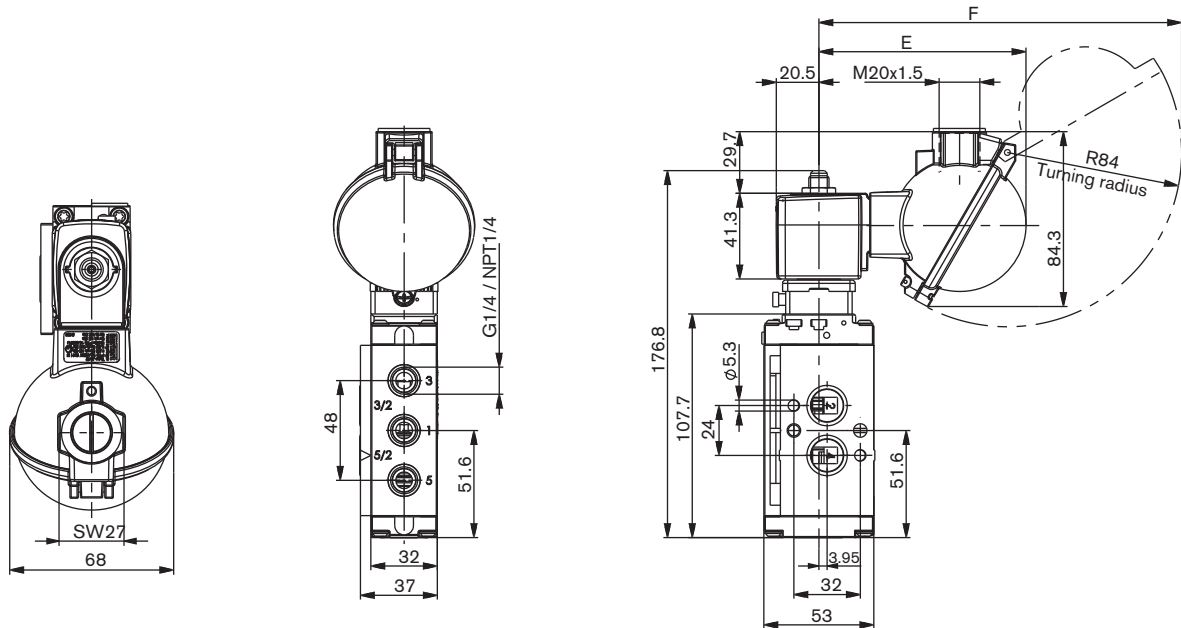
**Type 6519**  
**3/2 way valve, circuit function C or 5/2 way valve, circuit function H**

**with moulded cable (3 m long) (Ex m)**



Coil size	A	B	C	D	E	F
5	32	20.5	46	68.8	99.8	174.7
6	40	23.5	52	74.8	102.8	177.7

**with terminal box (Ex me)**

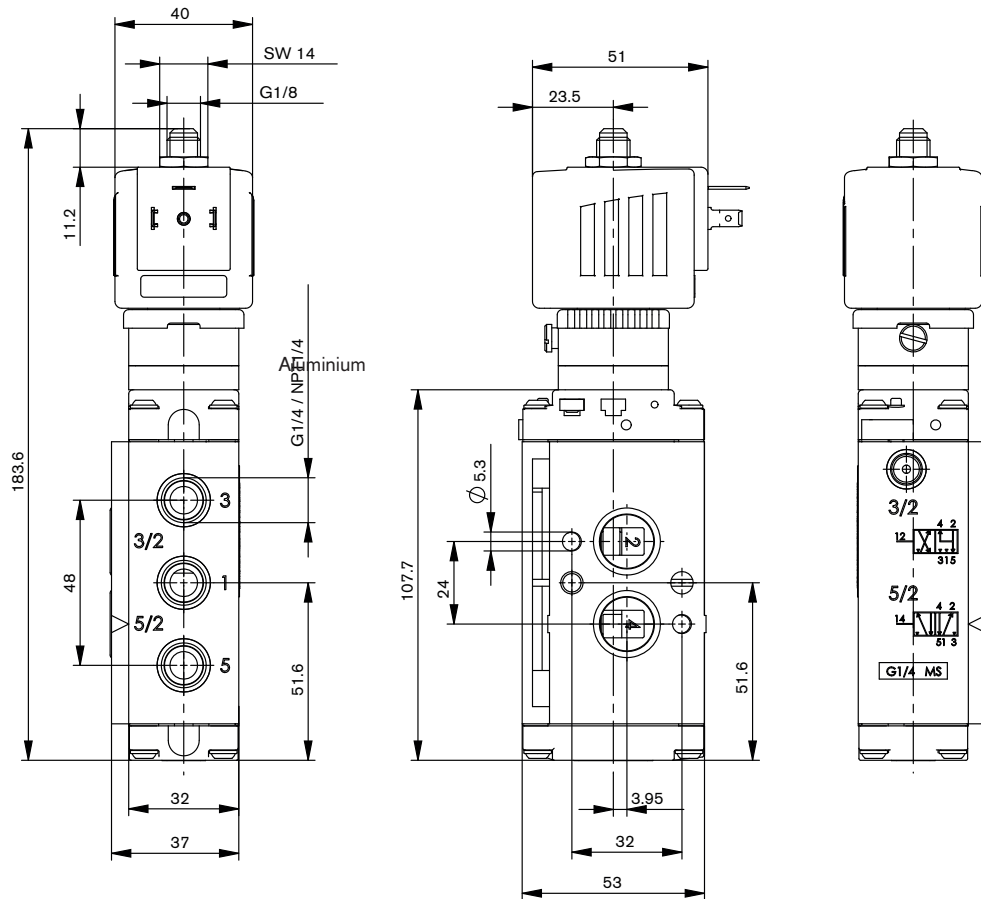


## Dimensions [mm]

NAMUR Ex i version

Type 6519

3/2 way valve, circuit function C or 5/2 way valve, circuit function H



**6519**  
for extended  
temperature range

**Type 6519 for extended standard temperature range**



Technical data	Aluminium	Stainless steel				
<b>Orifice</b>	9	9				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, eg lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +80 °C	-30 °C to +80 °C				
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Thread G 1/4, (on request NPT 1/4) Service port 2, 4 Thread G 1/4 (on request NPT 1/4)					
<b>Operating voltages</b>	24 V DC 24/ 110/ 230 V/ 50-60 Hz					
<b>Voltage tolerance</b>	+10%					
<b>Electr. power consumption</b>	2 W					
<b>Duty cycle</b>	100% continuous operation					
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508"					
<b>Type of protection</b>	IP65 with cable plug					
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Ordering chart for valves in aluminium with manual override (without manual override on request)**

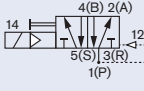
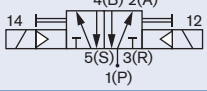
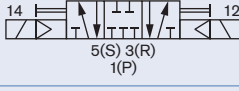
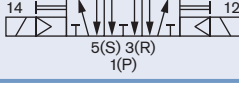
All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material and body	Threaded port connection [inch]	QN-value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
	9.0	FPM, NBR	G 1/4"	1800	2.5-10	680	2	024/DC	231 386
								024/50-60	231 387
								110/50-60	231 388
								230/50-60	231 389
	9.0	FPM, NBR	G 1/4"	2100	2.5-10	990	2	024/DC	231 390
								024/50-60	231 391
								110/50-60	231 392
								230/50-60	231 393
	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1060	2	024/DC	231 394
								024/50-60	231 395
								110/50-60	231 396
								230/50-60	231 397
	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1060	2	024/DC	231 399
								024/50-60	231 400
								110/50-60	231 401
								230/50-60	231 402

**6519**  
for extended  
temperature range

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>5/2 WWH</b> 	8.0	PU, NBR	G 1/4"	1980	3-10	1370	2	024/DC	231 403
								024/50-60	231 404
								110/50-60	231 405
								230/50-60	231 406
<b>5/2-bistable WWZ</b> 	8.0	PU, NBR	G 1/4"	1920	3-10	1680	2	024/DC	231 407
								024/50-60	231 408
								110/50-60	231 409
								230/50-60	231 410
<b>5/3 WWL</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1680	2	024/DC	231 411
								024/50-60	231 412
								110/50-60	231 413
								230/50-60	231 414
<b>5/3 WWN</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1680	2	024/DC	231 415
								024/50-60	231 416
								110/50-60	231 417
								230/50-60	231 418

**6519**  
for extended  
temperature range



**Type 6519 for extended Ex m temperature range**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



Technical data	Aluminium	Stainless steel				
<b>Orifice</b>	9	9				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +60 °C	-30 °C to +60 °C				
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Service port 2, 4					
<b>Operating voltages</b>	24 V DC 24/ 110/ 230 V/ 50-60 Hz					
<b>Voltage tolerance</b>	+10%					
<b>Electr. power consumption</b>	3 W					
<b>Duty cycle</b>	100% continuous operation					
<b>Electrical connection</b>	3 m cable, moulded terminal box (without fuse) on request					
<b>Type of protection</b>	IP65					
<b>Approvals</b>						
Coil	PTB 14 ATEX 2023 X / IECEx PTB 14.0049 X II 2G Ex mb IIC T5 Gb II 2D Ex mb IIIC T 100 °C Db PTB 15 ATEX 1011U / IECEx PTB 15.0037U					
Terminal box						
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Ordering chart for valves in aluminium with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	Qn-value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6519 Ex m - with moulded cable, 3 m long<sup>1)</sup></b>									
<b>5/2 WWH</b> 	9.0	FPM, NBR	G 1/4"	1800	2.5-10	680	3	024/UC	278 217
								110/UC	x
								230/UC	278 220
<b>5/2-bistable WWZ</b> 	9.0	FPM, NBR	G 1/4"	2100	2.5-10	990	3	024/UC	278 247
								110/UC	x
								230/UC	x
<b>5/3 WWL</b> 	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1060	3	024/UC	x
								110/UC	x
								230/UC	x
<b>5/3 WWN</b> 	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1060	3	024/UC	278 223
								110/UC	x
								230/UC	x

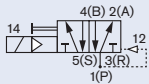
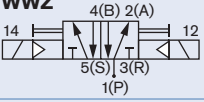
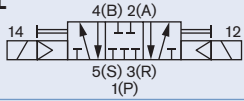
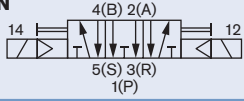
<sup>1)</sup> Terminal box version on request

x = on request

**6519**  
for extended  
temperature range

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6519 Ex m - with moulded cable, 3 m long<sup>1)</sup></b>									
<b>5/2 WWH</b> 	8.0	PU, NBR	G 1/4"	1980	3-10	1370	3	024/UC	x
								110/UC	x
								230/UC	278 219
<b>5/2-bistable WWZ</b> 	8.0	PU, NBR	G 1/4"	1920	3-10	1680	3	024/UC	278 246
								110/UC	x
								230/UC	x
<b>5/3 WWL</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1680	3	024/UC	x
								110/UC	x
								230/UC	x
<b>5/3 WWN</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1680	3	024/UC	x
								110/UC	x
								230/UC	x

<sup>1)</sup> Terminal box version on request

x = on request

**6519**  
for extended  
temperature range

**Type 6519 for extended Ex i temperature range**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



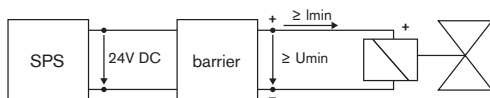
Technical data	Aluminium	Stainless steel				
<b>Orifice Type 6519</b>	9	9				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +75 °C	-30 °C to +75 °C				
<b>Pneumatic connection</b>						
Supply port connection 1, 3, 5	Thread G 1/4, (on request NPT 1/4)					
Service port 2, 4	Thread G 1/4 (on request NPT 1/4)					
<b>Voltage tolerance</b>	+10%					
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508 (not in delivery, see accessories), check for correct polarity					
<b>Type of protection</b>	IP65 with cable plug					
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

Electrical data - coil AC10 Ex i		
<b>Approvals</b>	PTB 01 ATEX 2101 / PTB IECEx 10.0019 II 2G Ex ia IIC T6 Gb II 2G Ex ia IIIC T80 °C Db	
<b>Function values for Switching function valve<sup>1)</sup></b>	<b>at +20 °C</b>	<b>at +55 °C</b>
Minimum switching current	29 mA	29 mA
Nominal resistance coil	310 Ω	360 Ω
Minimum terminal voltage	9.0 V	10.4 V
<b>Conformity specifications</b>		
U <sub>i</sub>	35 V	
I <sub>i</sub>	0.9 A	
P <sub>i</sub>	1.1 W	

<sup>1)</sup> With high resistance coil on request

**Note**

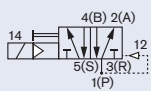
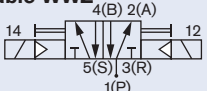
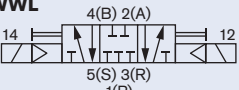
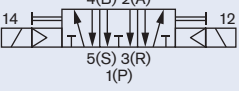


These units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.

The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier).

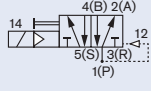
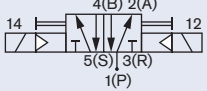
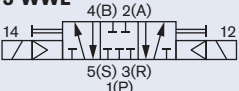
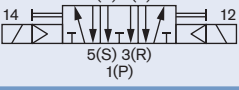
**Ordering chart for valves in aluminium with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Minimum switching current [mA]	Nominal resistance coil [Ohm]	Minimum terminal voltage [V]	Item no.
<b>5/2 WWH</b> 	9.0	FPM, NBR	G 1/4"	1800	2.5-10	825	29	310	9	231 452
							23	481	11	231 453
<b>5/2-bistable WWZ</b> 	9.0	FPM, NBR	G 1/4"	2100	2.5-10	1280	29	310	9	231 454
							23	481	11	231 455
<b>5/3 WWL</b> 	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1350	29	310	9	231 456
							23	481	11	231 457
<b>5/3 WWN</b> 	9.0	FPM, NBR	G 1/4"	1500	2.5-10	1350	29	310	9	231 458
							23	481	11	231 459

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Minimum switching current [mA]	Nominal resistance coil [Ohm]	Minimum terminal voltage [V]	Item no.
<b>5/2 WWH</b> 	8.0	PU, NBR	G 1/4"	1980	3-10	1520	29	310	9	231 460
							23	481	11	231 461
<b>5/2-bistable WWZ</b> 	8.0	PU, NBR	G 1/4"	1920	3-10	1970	29	310	9	231 463
							23	481	11	231 464
<b>5/3 WWL</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1970	29	310	9	231 465
							23	481	11	231 466
<b>5/3 WWN</b> 	8.0	PU, NBR	G 1/4"	1770	3-10	1970	29	310	9	231 467
							23	481	11	231 468



**6519**  
for extended  
temperature range



**Type 6519 for extended NAMUR standard temperature range**

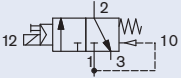
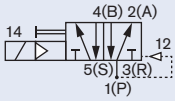
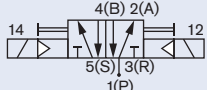


Technical data	Aluminium	Stainless steel				
<b>Orifice</b>	6	6				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +80 °C	-30 °C to +80 °C				
<b>Pneumatic connection</b>	Supply port connection 1, 3, 5 Service port 2, 4					
<b>Operating voltages</b>	24 V DC 24/ 110/ 230 V/ 50-60 Hz					
<b>Voltage tolerance</b>	+10%					
<b>Electr. power consumption</b>	2 W					
<b>Duty cycle</b>	100% continuous operation					
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508					
<b>Type of protection</b>	IP65 with cable plug					
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Ordering chart for valves in aluminium with manual override (without manual override on request)**

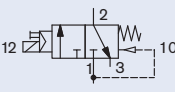
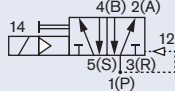
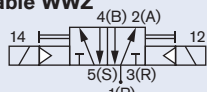
All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	Q <sub>N</sub> -value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>3/2 WWC</b> 	6.0	FPM, NBR	G 1/4"	780	3-10	540	2	024/DC	231 469
								024/50-60	231 470
								110/50-60	231 471
								230/50-60	231 472
<b>5/2 WWH</b> 	6.0	FPM, NBR	G 1/4"	800	3-10	540	2	024/DC	231 473
								024/50-60	231 474
								110/50-60	231 475
								230/50-60	231 476
<b>5/2-bistable WWZ</b> 	6.0	FPM, NBR	G 1/4"	900	3-10	540	2	024/DC	231 477
								024/50-60	231 478
								110/50-60	231 479
								230/50-60	231 480

**6519**  
for extended  
temperature range

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QN <sub>n</sub> -value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>3/2 WWC</b> 	6.0	PU, NBR	G 1/4"	1280	3–10	540	2	024/DC	231 481
								024/50–60	231 482
								110/50–60	231 483
								230/50–60	231 484
<b>5/2 WWH</b> 	6.0	PU, NBR	G 1/4"	1060	3–10	540	2	024/DC	231 485
								024/50–60	231 486
								110/50–60	231 487
								230/50–60	231 488
<b>5/2-bistable WWZ</b> 	6.0	PU, NBR	G 1/4"	1050	3–10	540	2	024/DC	231 489
								024/50–60	231 490
								110/50–60	231 491
								230/50–60	231 492

**6519**  
for extended  
temperature range



**Type 6519 for extended NAMUR Ex m temperature range**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.



Technical data	Aluminium	Stainless steel				
<b>Orifice</b>	6	6				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +60 °C	-30 °C to +60 °C				
<b>Pneumatic connection</b>	Thread G 1/4, (on request NPT 1/4) NAMUR Flange					
Supply port connection 1, 3, 5						
Service port 2, 4						
<b>Operating voltages</b>	24 V DC 24/ 110/ 230 V/ 50-60 Hz					
<b>Voltage tolerance</b>	+10%					
<b>Electr. power consumption</b>	3 W					
<b>Duty cycle</b>	100% continuous operation					
<b>Electrical connection</b>	3 m cable, moulded terminal box (without fuse) on request					
<b>Type of protection</b>	IP65					
<b>Approvals</b>						
Coil	PTB 14 ATEX 2023 X / IECEx PTB 14.0049 X II 2G Ex mb IIC T5 Gb II 2D Ex mb IIIC T 100 °C Db					
Terminal box	PTB 15 ATEX 1011U / IECEx PTB 15.0037U					
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

**Ordering chart for valves in aluminium with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6519 Ex m - with moulded cable, 3 m long<sup>1)</sup></b>									
<b>3/2 WWC</b> 	6.0	FPM, NBR	G 1/4"	780	3-10	540	3	024/UC	x
								110/UC	x
								230/UC	x
<b>5/2 WWH</b> 	6.0	FPM, NBR	G 1/4"	800	3-10	540	3	024/UC	278 207
								110/UC	x
								230/UC	x
<b>5/2-bistable WWZ</b> 	6.0	FPM, NBR	G 1/4"	900	3-10	540	3	024/UC	278 242
								110/UC	x
								230/UC	x

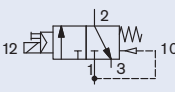
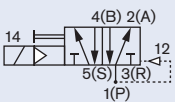
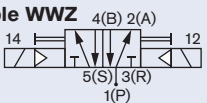
<sup>1)</sup> Terminal box version on request

x = on request

**6519**  
for extended  
temperature range

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	Q/Nn-value air [l/min]	Pressure range [bar]	Weight [g]	Nominal power [W]	Voltage/Frequency [V/Hz]	Item no.
<b>Type 6519 Ex m - with moulded cable, 3 m long<sup>1)</sup></b>									
<b>3/2 WWC</b> 	6.0	PU, NBR	G 1/4"	1280	3-10	960	3	024/UC	x
								110/UC	x
								230/UC	x
<b>5/2 WWH</b> 	6.0	PU, NBR	G 1/4"	1060	3-10	960	3	024/UC	x
								110/UC	x
								230/UC	x
<b>5/2-bistable WWZ</b> 	6.0	PU, NBR	G 1/4"	1050	3-10	1260	3	024/UC	x
								110/UC	x
								230/UC	x

<sup>1)</sup> Terminal box version on request

x = on request

**6519**  
for extended  
temperature range

**Type 6519 for extended NAMUR Ex i temperature range**

The maximum fluid temperature may never exceed the permissible temperature class (T4 135 °C, T5 100 °C, T6 85 °C) minus 5K.

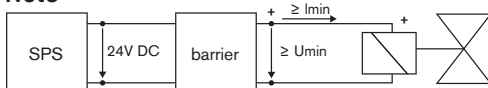


Technical data	Aluminium	Stainless steel				
<b>Orifice Type 6519</b>	6	6				
<b>Body material</b>						
Pilot valve	Stainless steel	Stainless steel				
Main valve	Aluminium ematal coated	Stainless steel 1.4571				
<b>Threaded socket material</b>	in aluminium	in stainless steel				
<b>Seal material</b>	FPM, NBR	PU, NBR, FPM				
<b>Medium</b>	Neutral medium, e.g. lubricated or non-lubricated compressed air					
<b>Compressed air quality</b>	ISO 8573-1:2010, Class 7.2.4*					
<b>Medium temperature</b>	-30 °C to +80 °C	-30 °C to +80 °C				
<b>Ambient temperature</b>	-40 °C to +75 °C	-30 °C to +75 °C				
<b>Pneumatic connection</b>	Thread G 1/4, (on request NPT 1/4) Service port 2, 4 NAMUR Flange					
<b>Voltage tolerance</b>	+10%					
<b>Electrical connection</b>	Tag connector acc. to DIN EN 175301-803 (previously DIN 43650) Form A for cable plug Type 2508 (not in delivery, see accessories), check for correct polarity					
<b>Type of protection</b>	IP65 with cable plug					
<b>Installation</b>	As required, preferably with actuator upright					
<b>Response times</b>	<b>5/2</b>	<b>5/2-bi</b>	<b>5/3</b>	<b>3/2</b>	<b>5/2</b>	<b>5/2-bi</b>
<b>Opening [ms]</b>	16	18	16	13	12	14
<b>Closing [ms]</b>	27	18	22	47	74	14

\* To prevent freezing of the expanded compressed air, the pressure dew point must be at least 10 K lower than the temperature of the medium.

Electrical data - coil AC10 Ex i		
<b>Approvals</b>	PTB 01 ATEX 2101 / PTB IECEx 10.0019 II 2G Ex ia IIC T6 Gb II 2G Ex ia IIIC T80 °C Db	
<b>Function values for Switching function valve*</b>	at +20 °C	at + 55 °C
<b>Minimum switching current</b>	29 mA	29 mA
<b>Nominal resistance coil</b>	310 Ohm	360 Ohm
<b>Minimum terminal voltage</b>	9.0 V	10.4 V
<b>Conformity specifications</b>		
U <sub>i</sub>	35 V	
I <sub>i</sub>	0.9 A	
P <sub>i</sub>	1.1 W	

**Note**



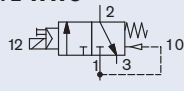
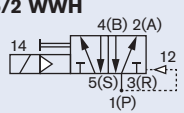
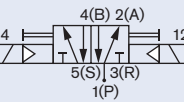
These units may only be used in explosive atmospheres in the manner approved by the Federal Institute of Physics and Technology (PTB), i.e., the permissible maximum electrical values must be complied with. Suitable barriers and isolating modules are available for this.

The valve is intended for operation on 24 VDC outputs via the intermediate switching of a corresponding intrinsically-safe operating resource (isolating module or barrier).

**6519**  
for extended  
temperature range

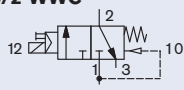
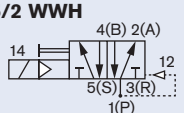
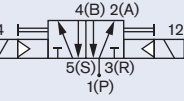
**Ordering chart for valves in aluminium with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Minimum switching current [mA]	Nominal resistance coil [Ohm]	Minimum terminal voltage[V]	Item no.
<b>3/2 WWC</b> 	6.0	FPM, NBR	G 1/4"	780	3-10	690	29	310	9	231 520
							23	481	11	231 521
<b>5/2 WWH</b> 	6.0	FPM, NBR	G 1/4"	800	3-10	690	29	310	9	231 522
							23	481	11	231 523
<b>5/2 bistable WWZ</b> 	6.0	FPM, NBR	G 1/4"	900	3-10	1140	29	310	9	231 524
							23	481	11	231 525

**Ordering chart for valves in stainless steel with manual override (without manual override on request)**

All products come with a standard stainless steel cap nut. This cap nut protects the exhaust channel from penetrating humidity.

Circuit function	Orifice [mm]	Seal material body	Threaded port connection [inch]	QnN-value air [l/min]	Pressure range [bar]	Weight [g]	Minimum switching current [mA]	Nominal resistance coil [Ohm]	Minimum terminal voltage[V]	Item no.
<b>3/2 WWC</b> 	6.0	PU, NBR	G 1/4"	1280	3-10	1100	29	310	9	231 526
							23	481	11	231 527
<b>5/2 WWH</b> 	6.0	PU, NBR	G 1/4"	1060	3-10	1100	29	310	9	231 528
							23	481	11	231 529
<b>5/2 bistable WWZ</b> 	6.0	PU, NBR	G 1/4"	1050	3-10	1550	29	310	9	231 530
							23	481	11	231 531

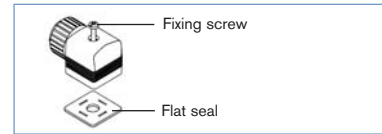
**6519**  
for extended  
temperature range

**Accessories**

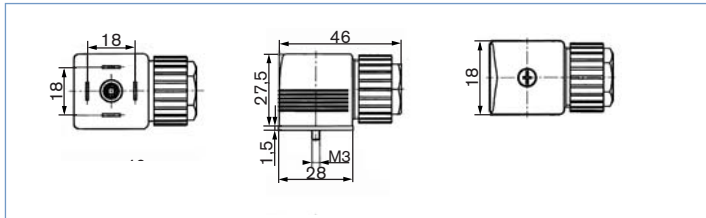
**Cable plug 2508 acc. to DIN EN 175301-803 Form A**

Included in delivery is a connector with flat seal and fixing screw.

For other cable plug versions acc. to DIN EN 175301-803 Form A (previously DIN 43650) with integrated circuitry, see datasheet Type 2508.




**Dimensions Type 2508 [mm]**



**Ordering chart for cable plug 2508**

Circuit	Voltage	Item no.
<b>For standard version 6519 fixing screw in steel</b> (galvanised and chrome-plated)		
without circuitry	0 - 250 V	008 376
with LED	12 - 24 V	008 360
with LED and varistor	12 - 24 V	008 367
with LED and varistor	200 - 240 V	008 369
<b>For Ex i version 6519</b> Fixing screw in stainless steel 1.4404 and blue compression gland nut		
without circuitry	0 - 250 V	438 574
for further versions see datasheet 2508		

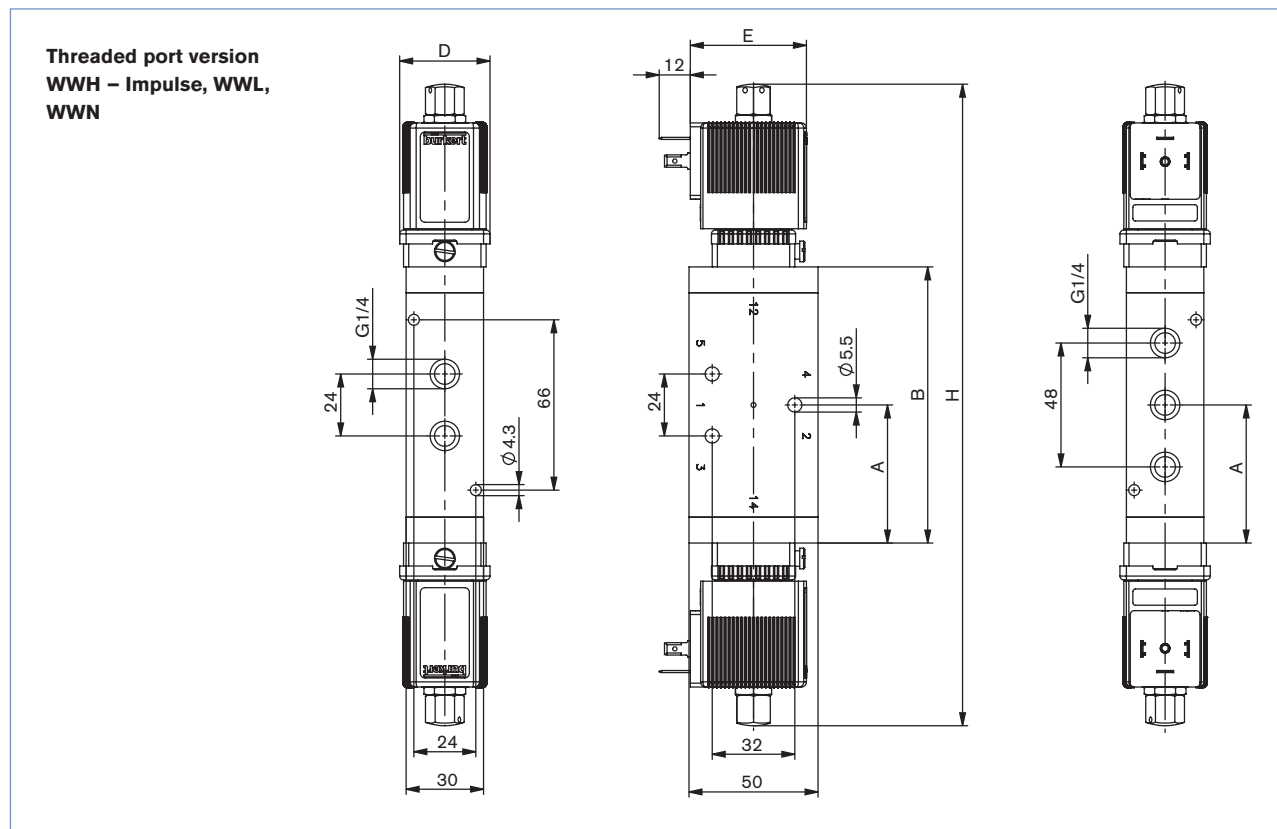
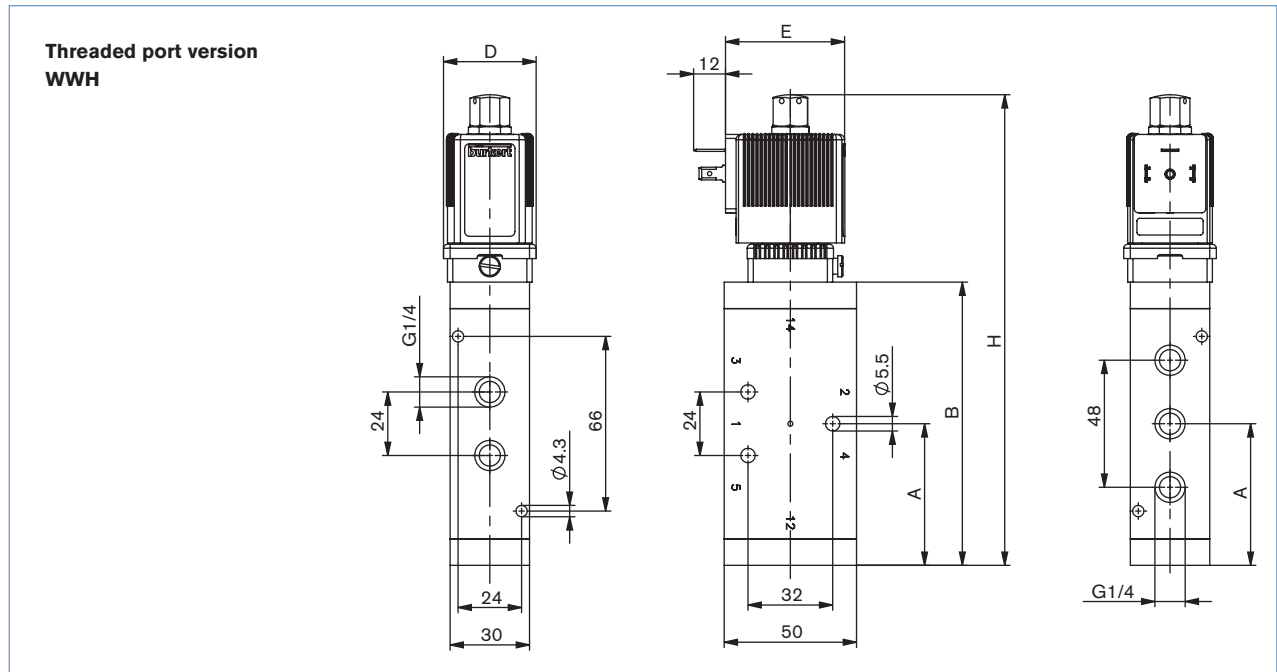
**Ordering chart for further accessories**

Accessories	Features	Item no.
Cap nut 	Cap nut in stainless steel for additional protection of the exhaust channel from penetrating humidity,	649 554
Blanking plug	G 1/4	780 142
Silencer	G 1/4	005 064
Labelling plate	64 pieces	635 416

**Semi-delay fuse for 6519 NAMUR Ex m**

Voltage [V]	Max. current [mA]	Item no.
24 V	315 mA	153 733
110 V	50 mA	153 716
230 V	32 mA	153 715

Dimensions [mm]

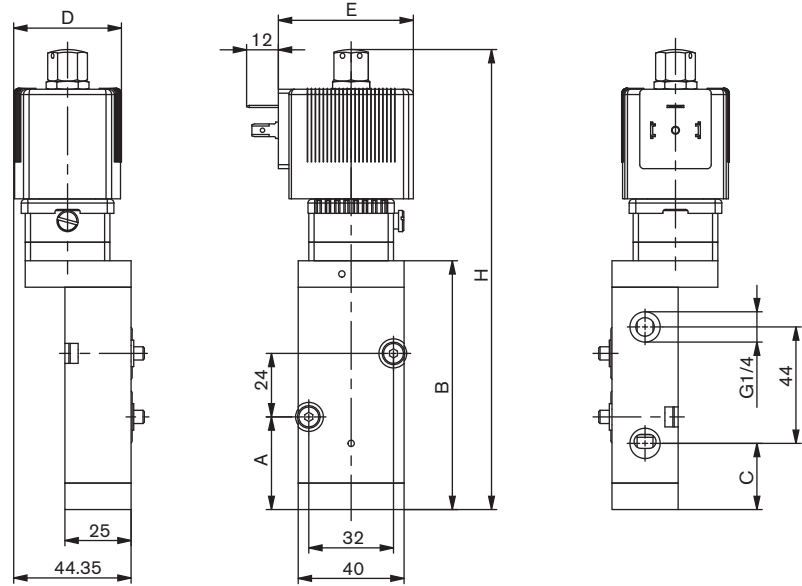


Version	Variants	A	B	D		E		H	
				Standard, Ex m	Ex i	Standard, Ex m	Ex i	Standard, Ex m	Ex i
WWH	Stainless steel	53.5	107	35	40.7	45	51	177.8	186.6
WWH	Aluminium	43.5	97	35	40.7	45	51	167.8	176.6
WWH – Impulse, WWL, WWN	Stainless steel	53.5	107	35	40.7	45	51	248.6	266.2
WWH – Impulse, WWL, WWN	Aluminium	53.5	107	35	40.7	45	51	148.6	266.2

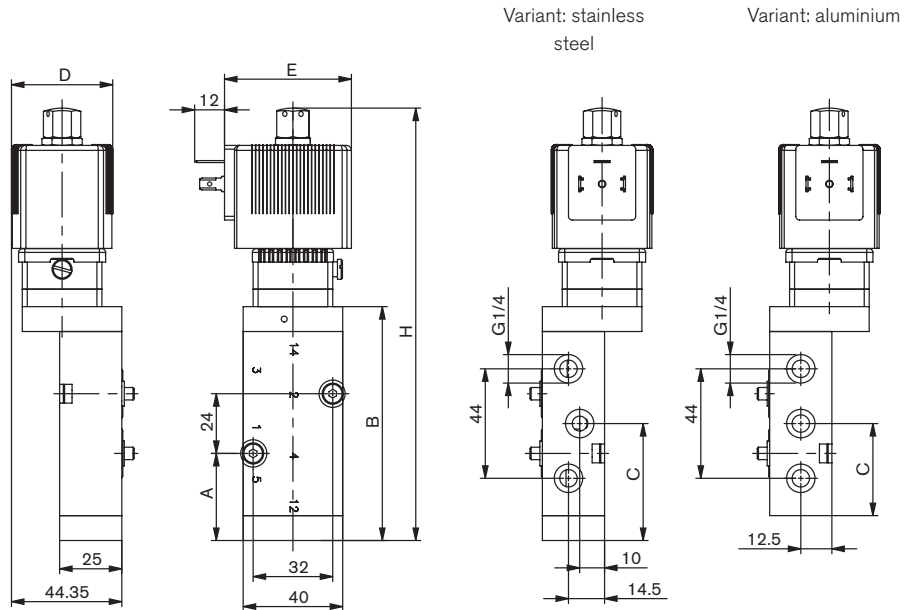


Dimensions [mm]

NAMUR version  
WWC



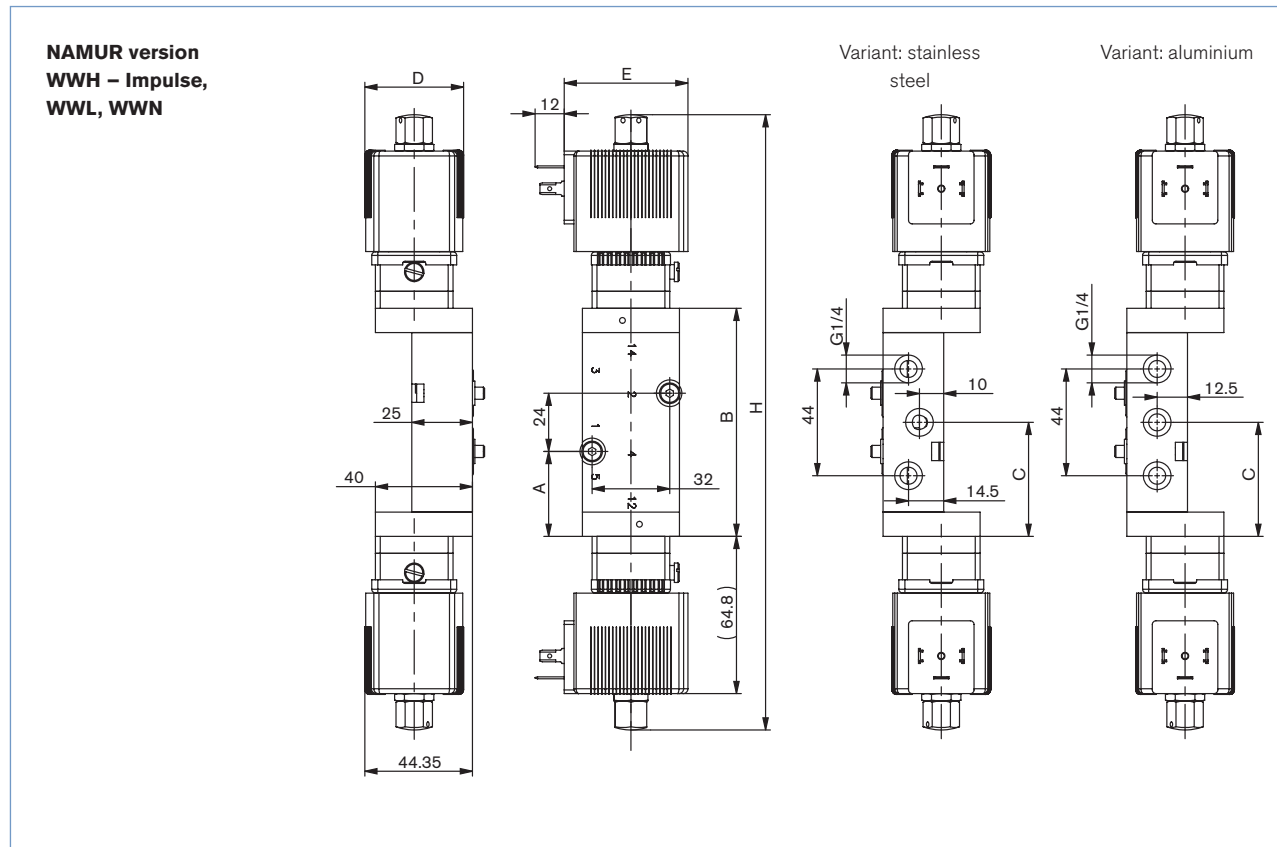
NAMUR version  
WWH



Version	Variants	A	B	C	D		E		H	
					Standard	Ex m Ex i	Standard	Ex m Ex i	Standard	Ex m Ex i
WWC	Stainless steel	35	94	25	35	40.7	45	51	165	173.8
WWC	Aluminium	25	84	15	35	40.7	45	51	155	163.8
WWH	Stainless steel	35	94	47	35	40.7	45	51	165	173.8
WWH	Aluminium	25	84	37	35	40.7	45	51	155	163.8
WWH – Impulse, WWL, WWN	Stainless steel	35	94	47	35	40.7	45	51	236	253.6
WWH – Impulse, WWL, WWN	Aluminium	35	94	47	35	40.7	45	51	236	253.6

**6519**  
for extended  
temperature range

**Dimensions [mm]**

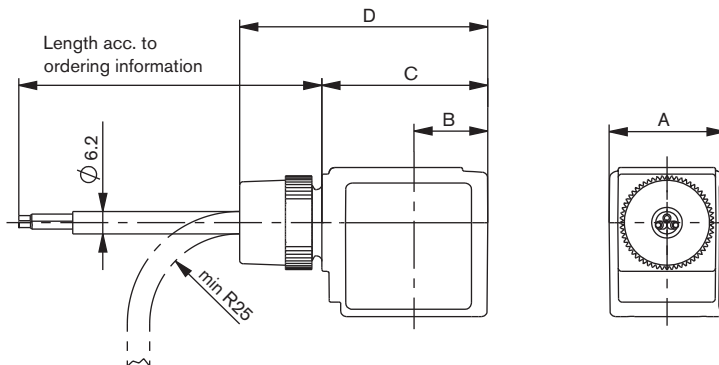


Version	Variants	A	B	C	D		E		H	
					Standard, Ex m	Ex i	Standard, Ex m	Ex i	Standard, Ex m	Ex i
WWC	Stainless steel	35	94	25	35	40.7	45	51	165	173.8
WWC	Aluminium	25	84	15	35	40.7	45	51	155	163.8
WWH	Stainless steel	35	94	47	35	40.7	45	51	165	173.8
WWH	Aluminium	25	84	37	35	40.7	45	51	155	163.8
WWH – Impulse, WWL, WWN	Stainless steel	35	94	47	35	40.7	45	51	236	253.6
WWH – Impulse, WWL, WWN	Aluminium	35	94	47	35	40.7	45	51	236	253.6

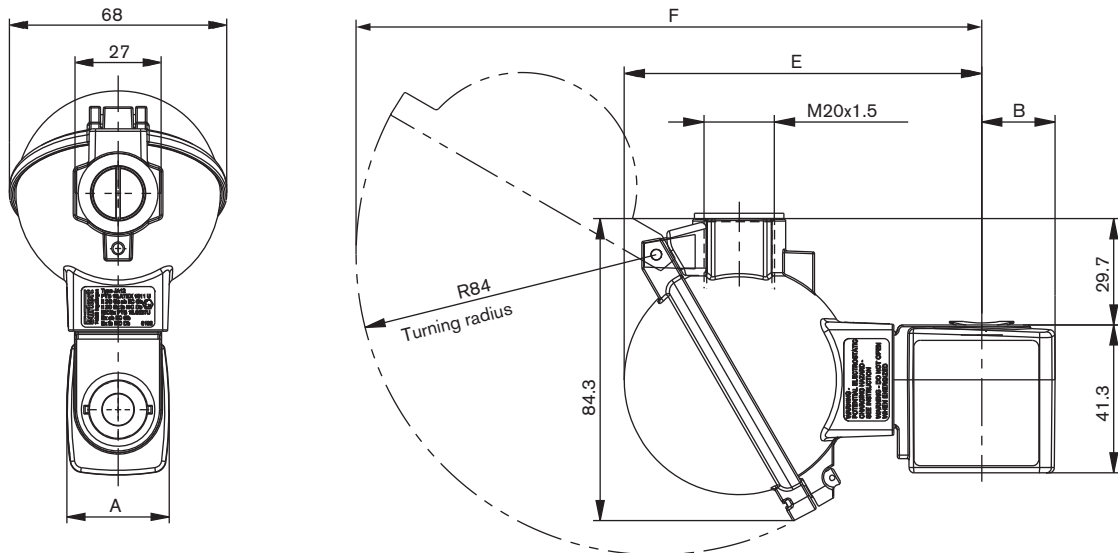
**6519**  
for extended  
temperature range

**Dimensions - Atex Approvals [mm]**

**Cable coil**



**Terminal box**



Coil size	A	B	C	D	E	F
5	32	20.5	46	68.8	99.8	174.7
6	40	23.5	52	74.8	102.8	177.7