

**Design** and the **cutting-edge technology** have come together to create the **Focke Meler Gluing Solutions Micron series** 



#### HOT/MELT MELTERS WITH GEAR PUMP



## is synonymous with Efficiency

The Micron gear pump series offers a wide range of melters with different sizes to suit specific production needs. All units are based on "Micron Technology" and share a common goal: reducing electrical energy consumption to a minimum.

Micron hotmelt equipment is configurable for one or two single or dual gear pumps, with different flow rates and tanks measuring 5, 10, 20 and 35 litres.





#### **ENERGY EFFICIENCY**

This innovative product fully maximises the per-kilo energy consumption of melt adhesive, resulting in significant **cost and maintenance savings** for our customers.



The temperature is distributed evenly over the entire contact surface of the tank, achieving thorough and **efficient melting** of the adhesive without creating hotspots at which the adhesive could break down.

The highly **reliable** high-performance motor-reducer-pump assembly ensures a **continuous flow of adhesive**.

There is less loss of adhesive load in the pump, as the channels are larger and straight. From the filter channel the adhesive exits directly through and out the hoses. This:

- Facilitates equipment cleaning.
- Makes it easier to work with high-viscosity adhesives.
- Reduces wear on the motor-pump assembly.



#### **USE AND MAINTENANCE EFFICIENCY**

Same operation for all equipment in the Series.

Its intuitive control panel makes controlling the equipment an easy and simple task, facilitating the day-to-day work of the operator.

The tank lid is large and opens fully, simplifying the charging and cleaning of the tank.

In just a few steps you get **full access** to the inside of the equipment.

Micron is designed to ensure **maximum worker safety**. It keeps the casings cold and has a pressure-relief valve that limits the pressure generated in the circuit when the pump is running with the hydraulic circuit closed.



#### OTHER ADVANTAGES

LOW
MAINTENANCE
COST AND LONG
USEFUL LIFE

UP TO TWO MOTOR-PUMP ASSEMBLIES PER UNIT

QUICK AND EASY TO CLEAN COOL TOUCH EXTERNAL CASING

EASY TO USE SUITABLE FOR DIFFERENT INDUSTRIES



Micron is the result of combining design and technology with optimum performance for profitable solutions.

Thanks to its functional cutting-edge design, with a reduced size and rounded edges, the Micron series harmoniously integrates into any type of installation or machine.









MICRON 5 MICRON 20 MICRON 35 MICKUN 1U

Full opening of large airtight tank lid. Full accessibility. Melting efficiency. Cool Touch Quick and easy to clean.

Joint in tank lid to protect against contamination.

external casing.

Less loss when loading adhesive into the pump: the channels are larger and straight.

BEST ENERGY **EFFICIENCY** ON THE **MARKET** 

UNIFORM DISTRIBUTION TEMPERATURE

ITS DESIGN SIMPLIFIES THE DAY-TO-DAY WORK OF THE OPERATOR

# **MICRON SERIES**

#### HOT/MELT MELTERS WITH GEAR PUMP

### technical features

MICRON 5

MICRON 10

MICRON 20

MICRON 35









Holding capacity: Maximum melting 5.15 litres

9.7 litres

19.7 litres

capacity:

9 kg/h (\*)

13.5 kg/h (\*)

19 kg/h (\*)

30 kg/h (\*)

Pumping rate:

single pump: 1, 2.5, 4, 8 cc/rev (\*) dual pump: 2x0.93, 2x1.86, 2x3.71, 2x4.8 cc/rev (\*)

> 2, 4 or 6 with one pump 2 or 4 with two pumps

Number of outputs: Temperature range:

40 to 200°C (104 to 392°F) optional: 40 to 230°C (104 to 446°F)

> RTD ± 0.5°C (± 1°F) Pt-100 or Ni-120

Temperature control:

90 bar (1.305 psi)

Maximum working pressure (6 bar):

Maximum installed

power:

with a single pump 1 x 5,8KW/ 3 x 3,0KW (2 outputs)

> with a single pump 1 x 8,2KW/ 3 x 3,0KW (4 outputs)

with a single pump 1 x 10,6KW/ 3 x 4,0KW (6 outputs) with two single pumps 1 x 7,2KW/ 3 x 3,9KW

(2 outputs) with two single pumps 1 x 9,6KW/ 3 x 5,1KW (4 outputs) with a single pump 1 x 6,8KW/ 3 x 4,0KW (2 outputs)

with a single pump 1 x 9,2KW/ 3 x 4,0KW (4 outputs)

with a single pump 1 x 11,6KW/ 3 x 4,0KW (6 outputs)

with two single pumps 1 x 8,2KW/ 3 x 3,9KW (2 outputs)

with two single pumps 1 x 10,6KW/ 3 x 5,1KW (4 outputs)

with a single pump 1 x 7,3KW/ 3 x 4,5KW (2 outputs)

with a single pump 1 x 9,7KW/ 3 x 4,5KW (4 outputs)

with a single pump 1 x 12,1KW/ 3 x 4,5KW (6 outputs)

with two single pumps 1 x 8,7KW/ 3 x 3,9KW (2 outputs)

with two single pumps 1 x 11,1KW/ 3 x 5,1KW (4 outputs)

37.4 litres

with a single pump 1 x 7,8KW/ 3 x 3,8KW (2 outputs)

with a single pump 1 x 11,2KW/ 3 x 5,0KW (4 outputs)

with a single pump 1 x 13,6KW/ 3 x 4,0KW (6 outputs)

with two single pumps 1 x 10,2KW/ 3 x 3,9KW (2 outputs)

with two single pumps 1 x 12,6KW/ 3 x 5,1KW (4 outputs)

External functions:

Temperature output OK - Low-level output (optional) - Input under maintenance Inhibition of outputs - Motor start-up input - Speed control input Pump control card error output

Electrical requirements:

Dimensions (LxWxH)

LN ~ 230V 50Hz + PE 3N ~ 400/230V 50Hz + PE 0 to 40 °C

Room temperature:

740 x 450 x 830 mm

FOCKE MELER reserves the right to modify the content of this catalogue without prior notice.

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For more information, contact your nearest Focke Meler representative:







<sup>\*</sup> According to the type of adhesive